



**ELECTRONIC TYPEWRITER
PARTS REFERENCE LIST**

**MODEL:AX410/GX100
AX400**

REVISED EDITION March,2000

MECHANISMS & ELECTRONICS

NOTES FOR USING THIS PARTS REFERENCE LIST

1. In the case of ordering parts, it needs mentioning the following items:

- (1) Code
- (2) Q'ty
- (3) Description
- (4) Symbol (PCB No., Revision , and Parts location mounted on the PCB.)

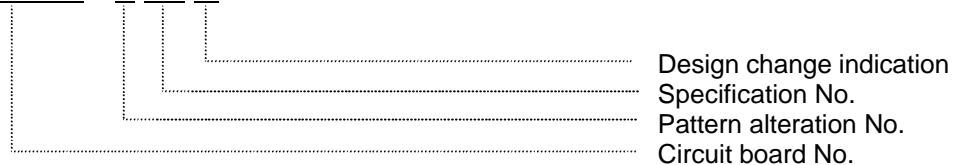
Note : No orders without Parts Code or Tool No. can be accepted.

[Example]

	(4)	(1)	(2)	(3)	
REF. NO.	SYMBOL	CODE	Q'TY	DESCRIPTION	REMARKS

Revision No. : marked on the printed circuit board.

B48J300 - 1 01 A



2. Design-changed parts:

When the parts are changed, any one of the following symbols is indicated in the REMARKS column.

- CHNG#A : compatible between old and new
- CHNG#B : replaceable from old to new
- CHNG#D : incompatible
- ADD : newly established

3. The original of this list was made based on the information available in March, 2000.

4. Parts are subject to change in design without prior notice.

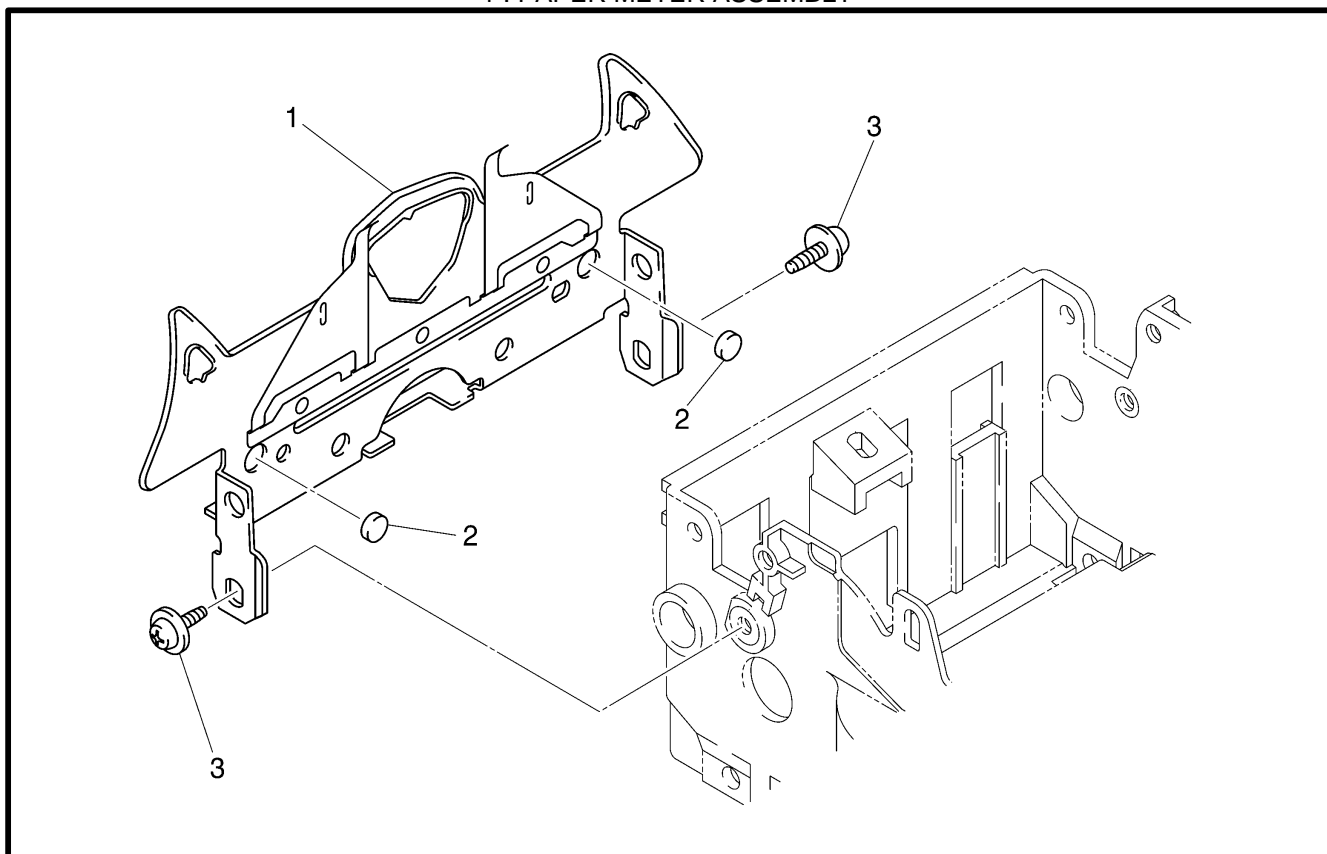
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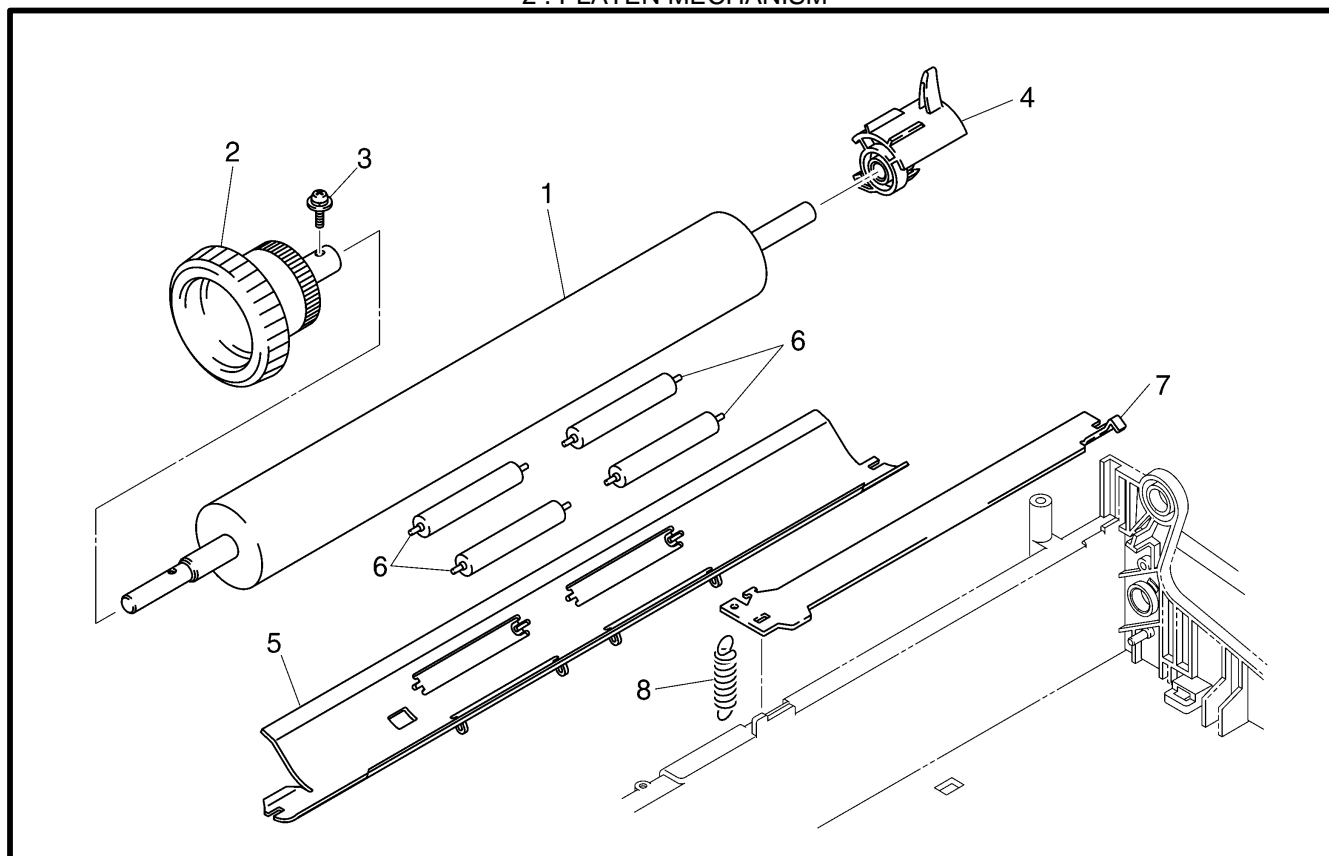
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1 . PAPER METER ASSEMBLY



MODEL MODEL AX410,100/GX100 51V-211-016

2 . PLATEN MECHANISM



MODEL MODEL AX410,100/GX100 51V-211-031

1 . PAPER METER ASSEMBLY

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
1-2	UC5242001	1	PAPER METER ASSY	
1	UC4899001	1	PAPER METER SUB ASSY	
2	UC5240001	2	PW CASSETTE PAD RUBBER	
3	UC5139001	2	SCREW, PAN(WASHER) M4X6DA	

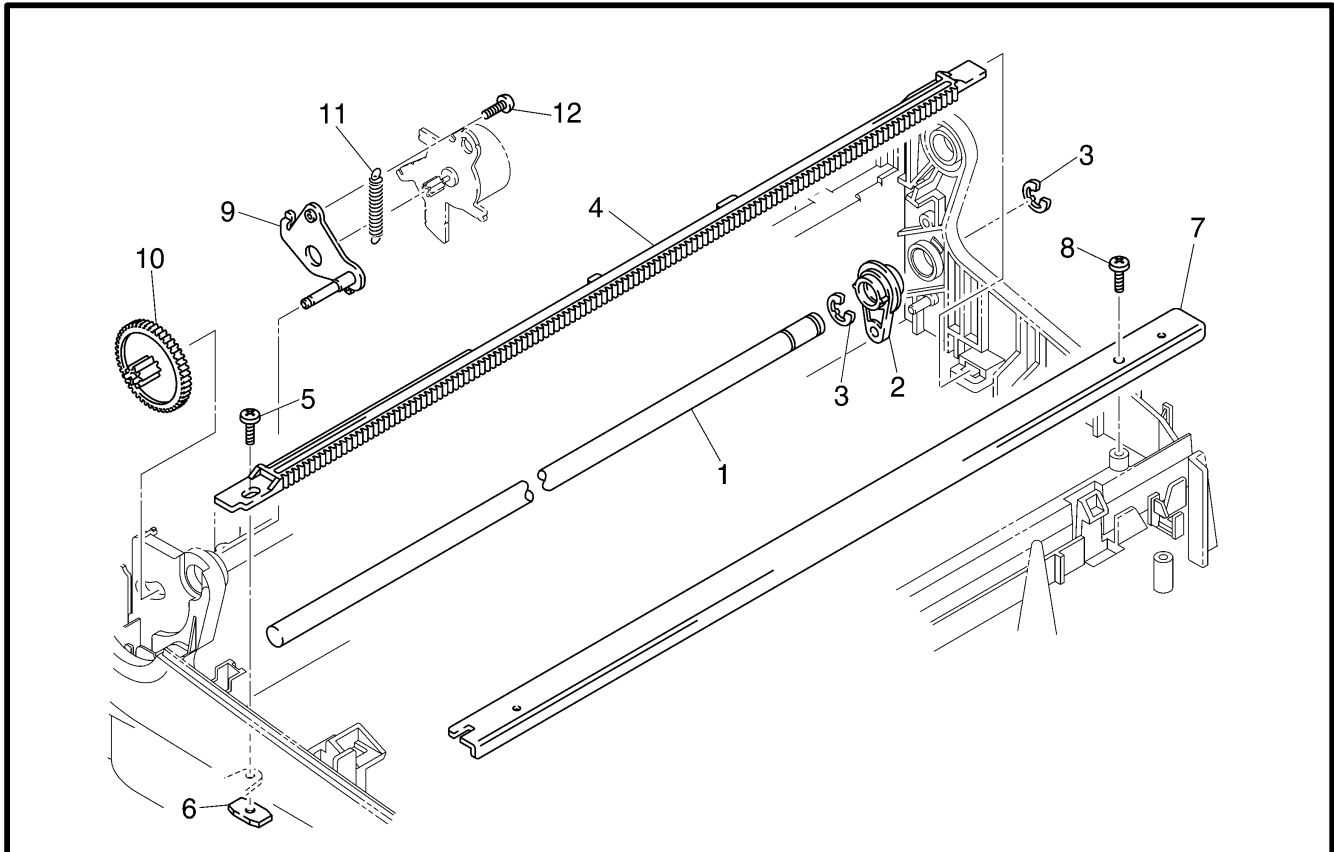
MODEL AX410,100/GX100 51V-211-016

2 . PLATEN MECHANISM

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
1	UR0007001	1	PLATEN 12S MVO	
2	UC4823019	1	PLATEN KNOB L GRAY1109	
2	UC4823023	1	PLATEN KNOB L GRAY1267(PL100,RS150)	
2	UC4823031	1	PLATEN KNOB L WHITE1397	
3	U22702001	1	SCREW, PAN (S/P WASHER) M3X10	
4	UC4824021	1	PAPER RELEASE LEVER	
5	UC5318001	1	PAPER PAN ASSY TF	
6	U05656001	4	PAPER HOLD ROLLER	
7	UC4828000	1	PAPER PAN HOLD PLATE	
8	UC4829001	1	SPRING, EXTENSION	

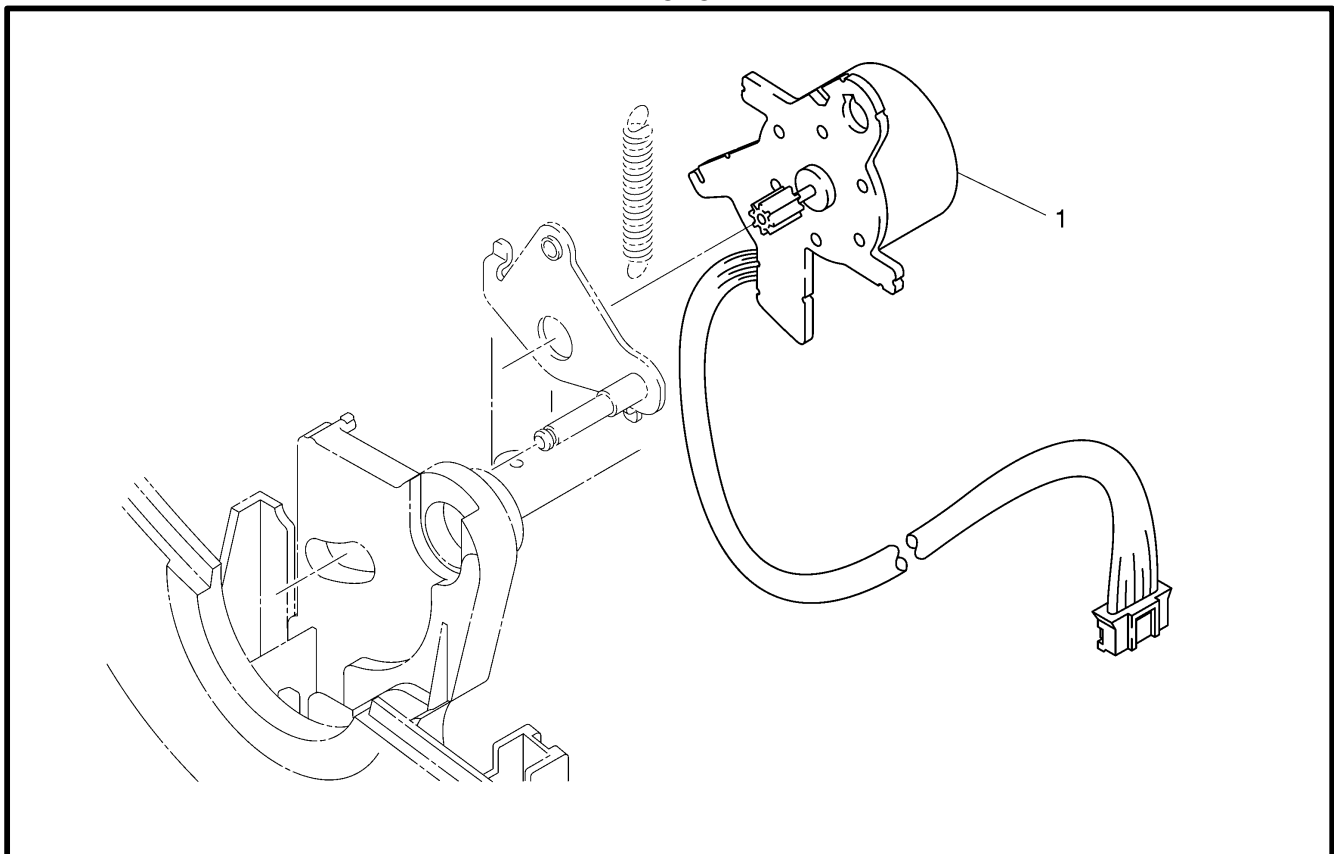
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3 . CHASSIS ATTACHMENTS



MODEL AX410,100/GX100 51V-211-034

4 . MOTOR



MODEL AX410,100/GX100 51V-211-054

3 . CHASSIS-ATTACHMENTS

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
1	UC5026001	1	HEAD GUIDE SHAFT	
2	UA4215000	1	CARRIER RAIL BEARING B	
3	048070345	2	RETAINING RING, E7	
4	UC4830000	1	RACK	
5	U22702001	1	SCREW, PAN (S/P WASHER) M3X10	
6	UC4902001	1	PLATE NUT 3	
7	UC4833000	1	GUIDE RAIL	
8	085361015	1	TAPTITE, BIND B M3.5X10	
9	UC4834001	1	LF GEAR HOLDER SUB ASSY	
10	UC4837000	1	PAPER FEED IDLE GEAR	
11	UC4838001	1	SPRING, EXTENSION	
12	060260405	1	SCREW, BIND M2.6X4	

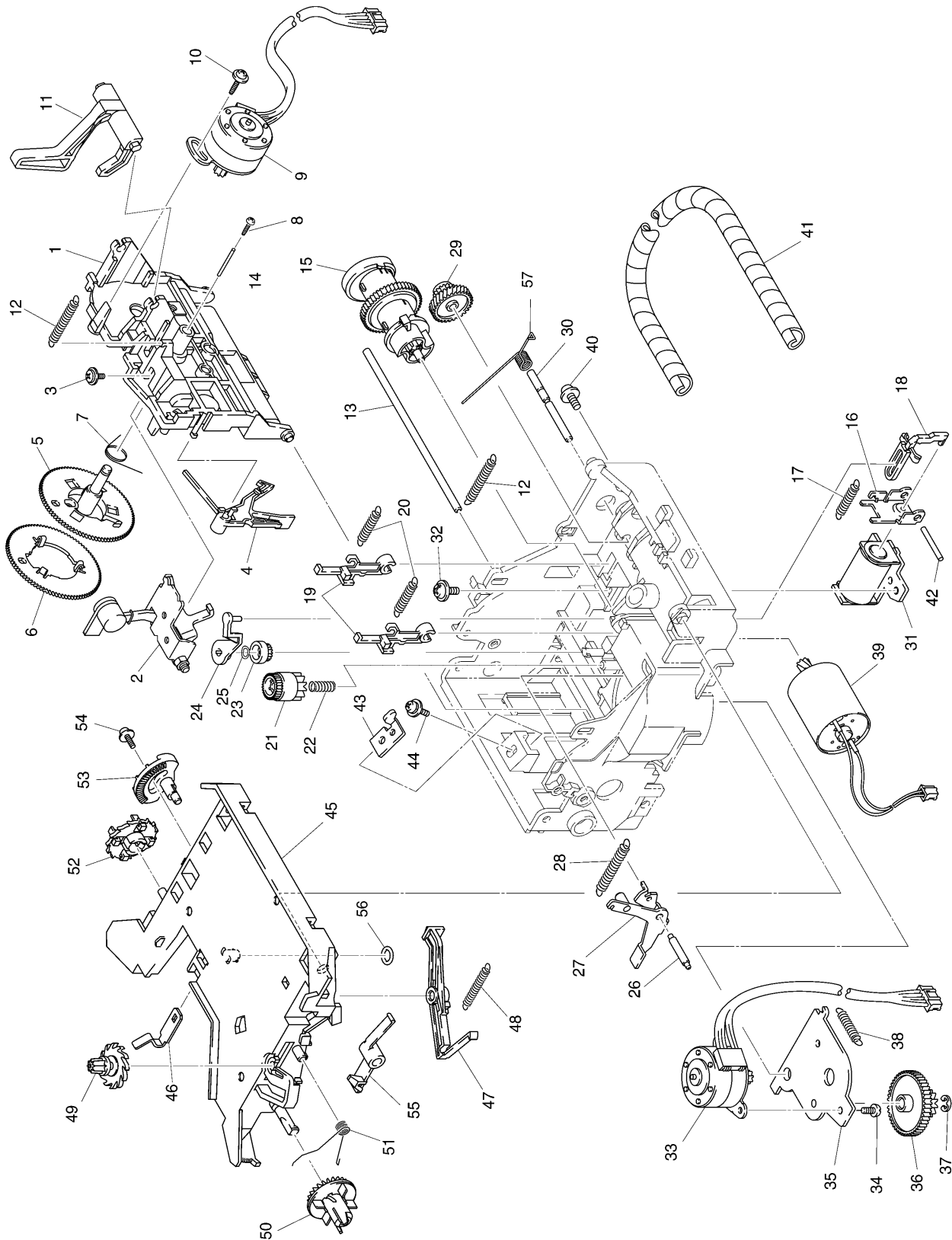
MODEL AX410,100/GX100 51V-211-034

4 . MOTOR

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
1	UC5001001	1	PAPER FEED MOTOR	

MODEL AX410,100/GX100 51V-211-054

5. CARRIER MECHANISM

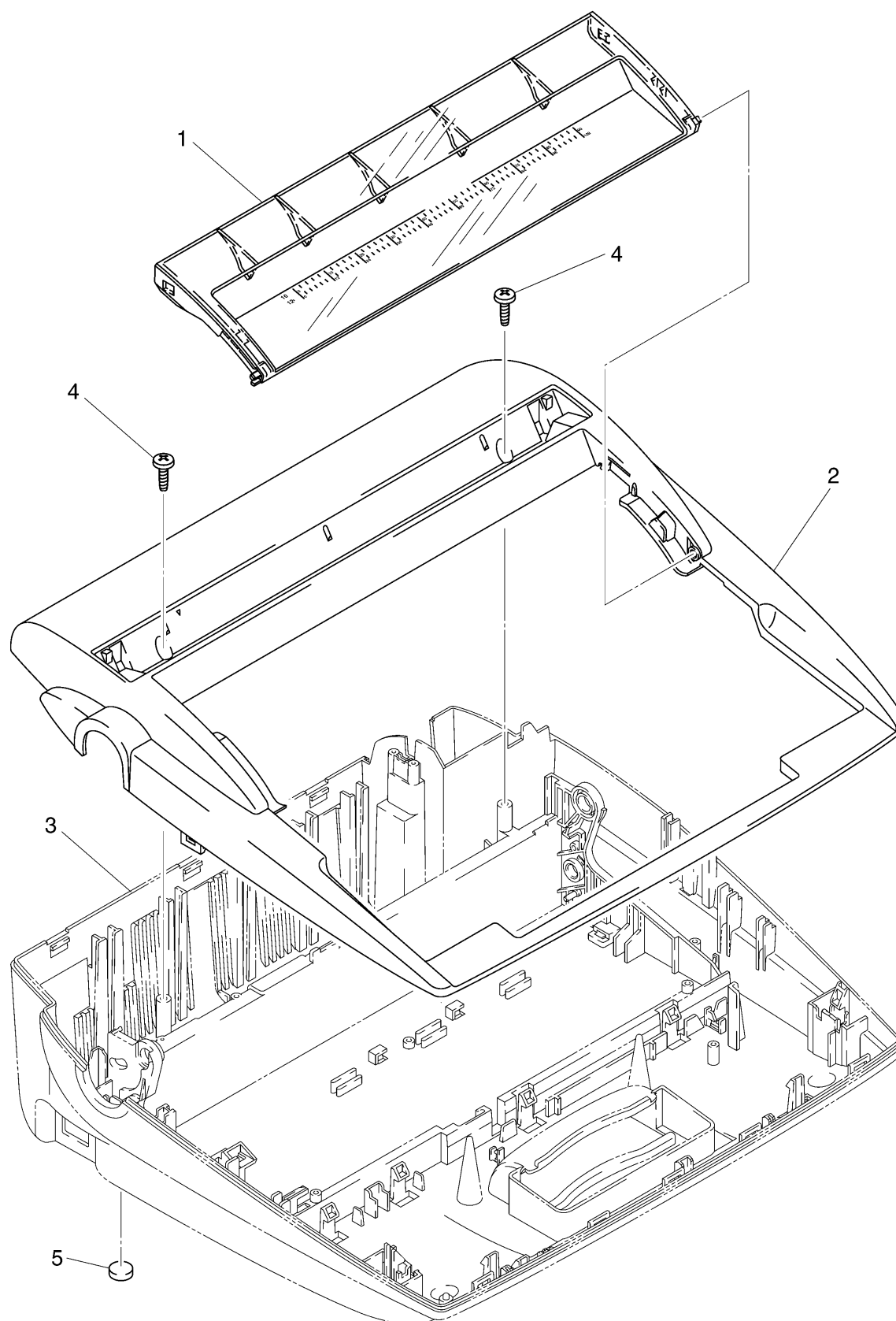


5 . CARRIER MECHANISM

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
1-55	UC8417001	1	HEAD HOLDER UNIT, DELTA HB	
1	UC8168001	1	DAISY WHEEL MOTOR HOLDER 2	
2	UC4843001	1	HAMMER HOLDER ASSY	
3	UC5227001	2	SCREW, BIND (WASHER) M26X5	
4	UC4849000	1	PW HOME POSITION LEVER	
5	UC8162001	1	DAISY WHEEL GEAR UNIT	
6	U08858001	1	DAISY WHEEL SUB GEAR	
7	U08629001	1	SPRING	
8	UC8581001	1	SCREW, FLANGED M2X6	
9	UC5348001	1	DAISY WHEEL MOTOR	
10	U12287001	2	TAPTITE, CUP B M2.6X10	
11	UC4853001	1	LOCK LEVER	
12	UC5247001	2	SPRING, EXTENSION	
13	UC4855001	1	LOCK SHAFT	
14	UC8947000	1	SHAFT	
15	UC8858001	1	CLUTCH ASSY 2	
16	048020346	1	RETAINING RING, E2	
17	UC4866001	1	ARMATURE ASSY	
18	UC4870000	1	SELECT LEVER	
19	UC4871000	2	STOPPER	
20	UC4869001	3	SPRING, EXTENSION	
21	UC4872000	1	GEAR 12-25	
22	UC4873001	1	FRICTION SPRING	
23	UC4874000	1	INTERMEDIATE GEAR	
24-25	UC6445001	1	VIBRATION LEVER ASSY	
24	UC6446000	1	VIBRATION LEVER	
25	UC6444000	1	FELT	
26	UC4876001	1	SHAFT	
27	UC4877001	1	HAMMER DRIVE CRANK SUB ASSY	
28	UC4880001	1	SPRING, EXTENSION	
29	UC5225000	1	DC INTERMEDIATE GEAR	
30	UC4881001	1	SHAFT	
31	UC4882001	1	HAMMER SOLENOID ASSY	
32	571672001	2	SCREW, FLANGED M3X5	
33	UC4887001	1	CA MOTOR	
34	062260406	2	SCREW, PAN M2.6X4	
35	UC4888001	1	CA MOTOR HOLDER SUB ASSY	
36	UC4891000	1	CA INTERMEDIATE GEAR	
37	048030346	1	RETAINING RING, E3	
38	UC4892001	1	SPRING, EXTENSION	
39	UC4895001	1	RIBBON MOTOR ASSY	
40	UC5167001	2	SCREW, PAN (WASHER) M3X5.5B	
41	UC5347001	1	SPIRAL TUBE	
42	UC5346001	1	ARMATURE SHAFT	
43	UC5241000	1	DAISY WHEEL LOCK PLATE	
44	0A5300805	1	SCREW, PAN (S/P WASHER) M3X8	
45-56	UC5066001	1	RIBBON VIBRATOR ASSY HB	
45	UC5067001	1	RIBBON VIBRATOR HB	
46	UC5021000	1	RIBBON CASSETTE LOCK RATCHET	
47	UC5344000	1	RIBBON FEED CRANK	
48	UC5345001	1	SPRING	
49	UC4815000	1	RIBBON FEED RATCHET WHEEL	
50	UC4816000	1	CO SPOOL SPINDLE L	
51	UC4817001	1	CO SPRING	
52	UC4818000	1	CO SPOOL RATCHET WHEEL	
53	UC4819000	1	RV ADJUSTMENT SHAFT	
54	574993001	1	TAPTITE, CUP B M3X8A	
55	UC4820000	1	RIBBON VIBRATOR LOCK LEVER	
56	UC5248000	1	O RING	
57	UC5232001	1	SPRING	

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6. COVERS

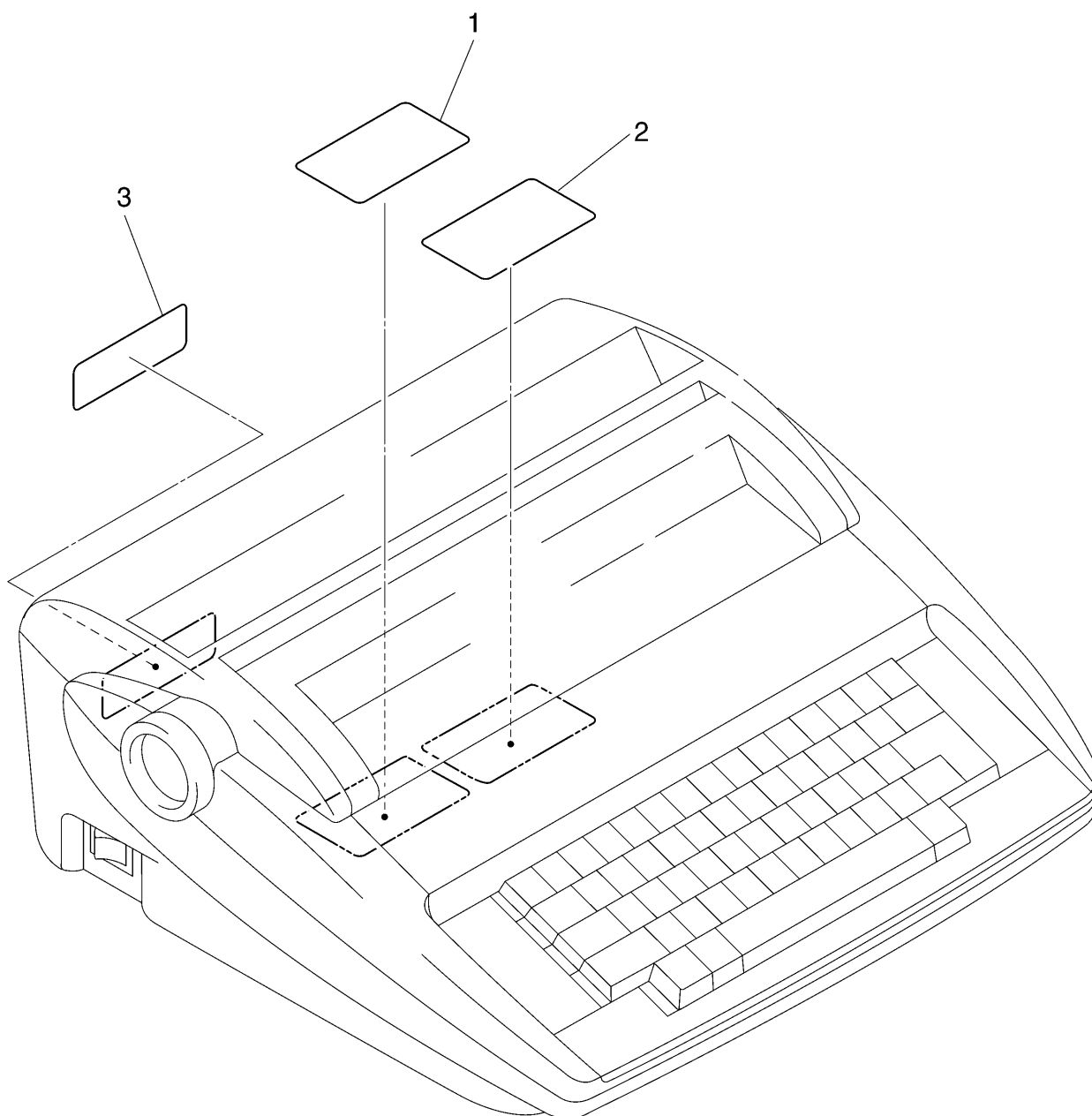


6 . COVERS

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
1	UC5029002	1	TOP COVER UK	
2	UR0056023	1	BODY COVER H UK GRAY1267(PL100,RS150)	
2	UR0056031	1	BODY COVER H UK WHITE1397	
2	UR0056019	1	BODY COVER H UK GRAY1109	
3	UR0057019	1	BOTTOM COVER H UK GRAY1109	
3	UR0057023	1	BOTTOM COVER H UK GRAY1267	
3	UR0057031	1	BOTTOM COVER H UK WHITE1397	
3	UR0058023	1	BOTTOM COVER H UK NB GRAY1267(PL100,RS150)	
3	UR0058031	1	BOTTOM COVER H UK NB WHITE1397	
4	085411615	2	TAPTITE, BIND B M4X16	
5	U41192001	2	FELT FOOT	

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7 . LABELS



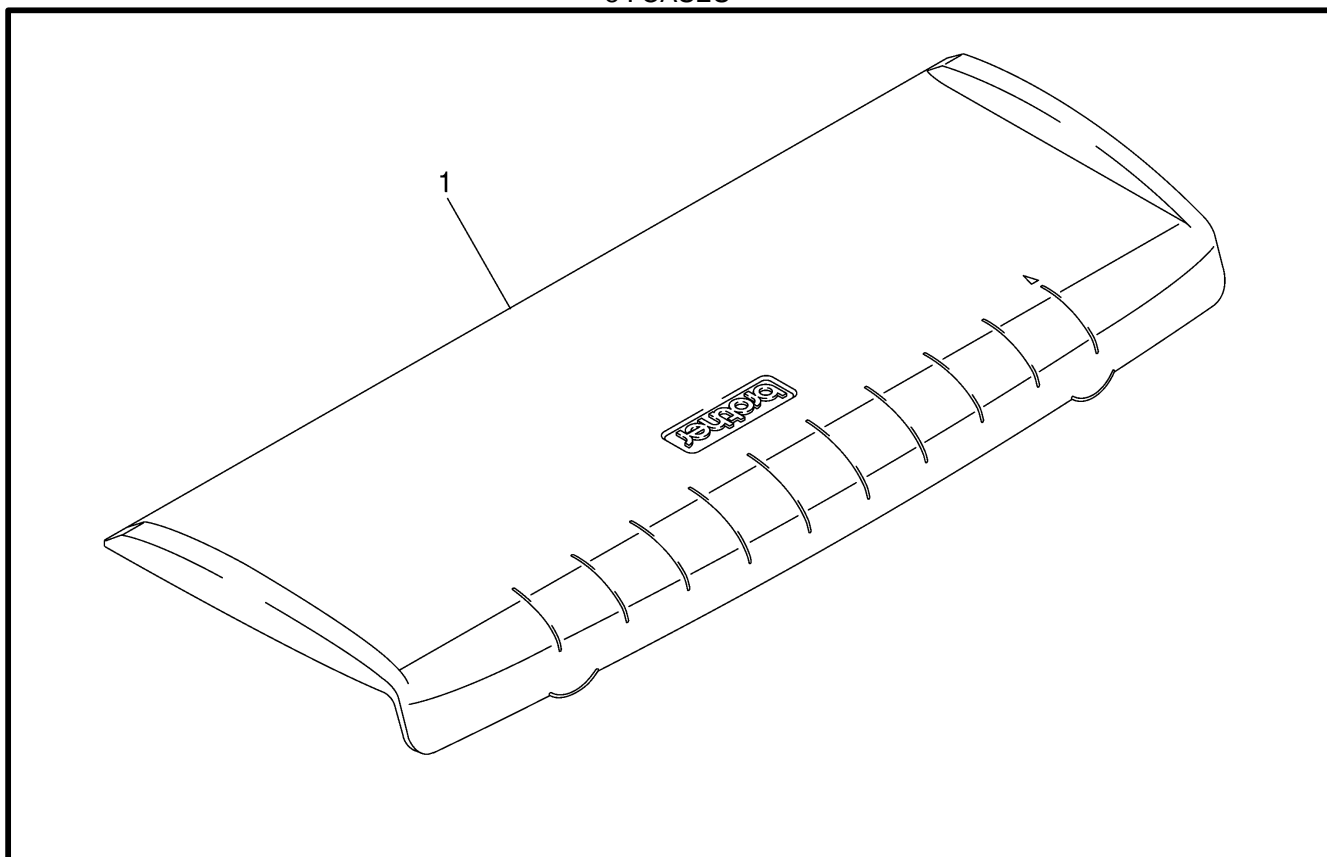
7 . LABELS

TW2000013

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
1	UC7802001	1	ATTENTION LABEL (NOBRO)	
1	UC5056001	1	ATTENTION LABEL	
2	UA7477001	1	CAUTION LABEL, ITA	
3	LC0184001	1	RATING LABEL, AX410 240 BS CE	
3	LC0187001	1	RATING LABEL, GX100 240 BS CE	
3	LC0189001	1	RATING LABEL, AX100 240 BS CE	
3	UC7804001	1	RATING LABEL, CBM RS150 230V	
3	UC9109001	1	RATING LABEL, AX410 230V	
3	UC9110001	1	RATING LABEL, AX410 220V 5/6	
3	UR0326001	1	RATING LABEL, AX410 230V GOST	
3	UC9112001	1	RATING LABEL, AX410 230V DEM	
3	UC9113001	1	RATING LABEL, AX410 230V VDE	
3	UC9114001	1	RATING LABEL, AX410 230V OVE	
3	UC9116001	1	RATING LABEL, AX410 230V SEM	
3	UC9117001	1	RATING LABEL, AX410 230V NEM	
3	UC9119001	1	RATING LABEL, GX100 230V	
3	UC9120001	1	RATING LABEL, GX100 230V FEM	
3	UC9121001	1	RATING LABEL, GX100 230V DEM	
3	UC9122001	1	RATING LABEL, GX100 230V VDE	
3	UC9124001	1	RATING LABEL, GX100 230V SEM	
3	UC9126001	1	RATING LABEL, AX400 230V	
3	UC9127001	1	RATING LABEL, AX400 230V VDE	
3	UC9129001	1	RATING LABEL, AX400 230V SEV	
3	UC9130001	1	RATING LABEL, AX400 240V BS	
3	UC9345001	1	RATING LABEL, M.OFF DW410 SEV	
3	UC9407001	1	RATING LABEL, AX100 230V	
3	UC9408001	1	RATING LABEL, AX100 FEM	
3	UC9409001	1	RATING LABEL, AX100 DEM	
3	UC9410001	1	RATING LABEL, AX100 VDE	
3	UC9411001	1	RATING LABEL, AX100 OVE	
3	UC9413001	1	RATING LABEL, AX100 SEM	
3	UC9414001	1	RATING LABEL, AX100 NEM	
3	UC9443001	1	RATING LABEL, BRO30 230V	
3	UR0120001	1	RATING LABEL,CBM PL100 230V #2	

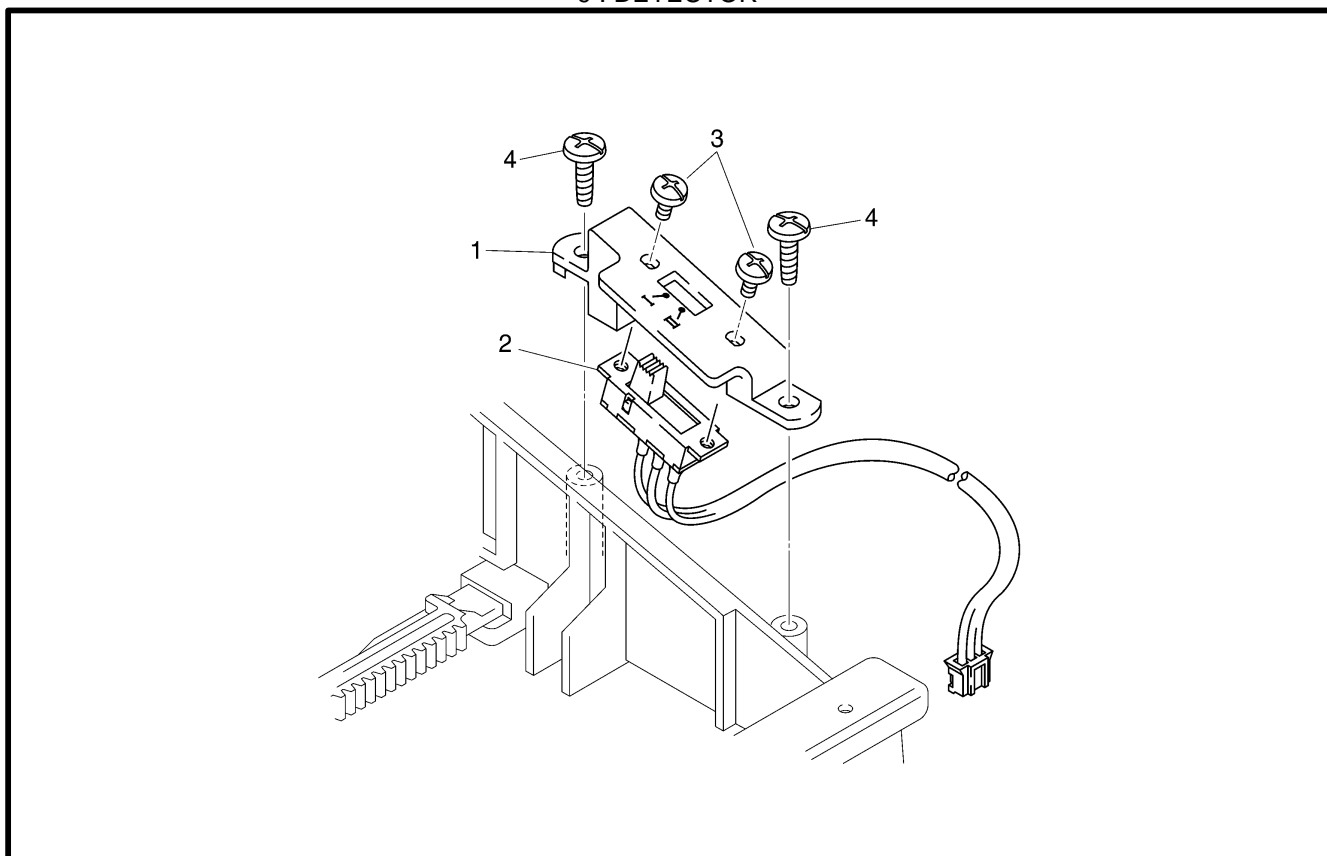
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8 . CASES



MODEL AX410,100/GX100 51V-211-031

9 . DETECTOR



MODEL AX410,100/GX100 51V-211-100

8 . CASES

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
1	UC5756023	1	LID CASE UK GRAY1267 (NOBRO)	
1	UC5756031	1	LID CASE UK WHITE1397 (NOBRO)	
1	UC5025031	1	LID CASE UK WHITE1397	
1	UC5025019	1	LID CASE UK *GRAY1109	

MODEL AX410,100/GX100 51V-211-031

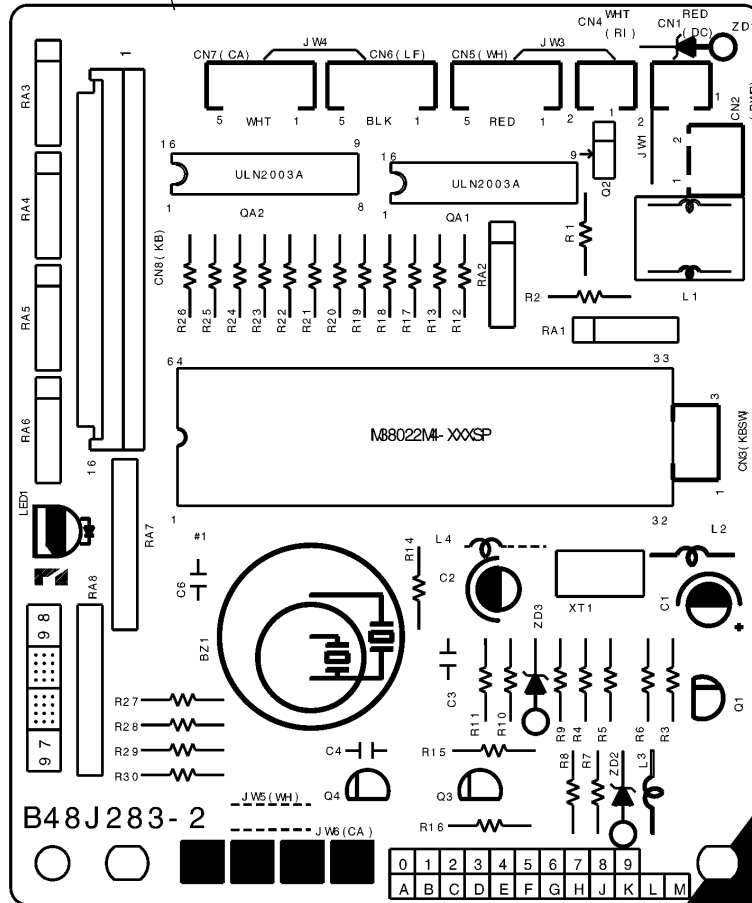
9 . DETECTOR

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
1-3	UC5010001	1	KB SWITCH HOLDER ASSY 2	
1	UC5154001	1	KB SWITCH HOLDER 2	
2	UC4910001	1	KB SWITCH ASSY 2	
3	060020416	2	SCREW, BIND M2X4	
4	U06923003	2	TAPTITE, BIND B M3X10	

MODEL AX410,100/GX100 51V-211-100

10 . MAIN PCB ASSEMBLY

1-28



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10 . MAIN PCB ASSEMBLY

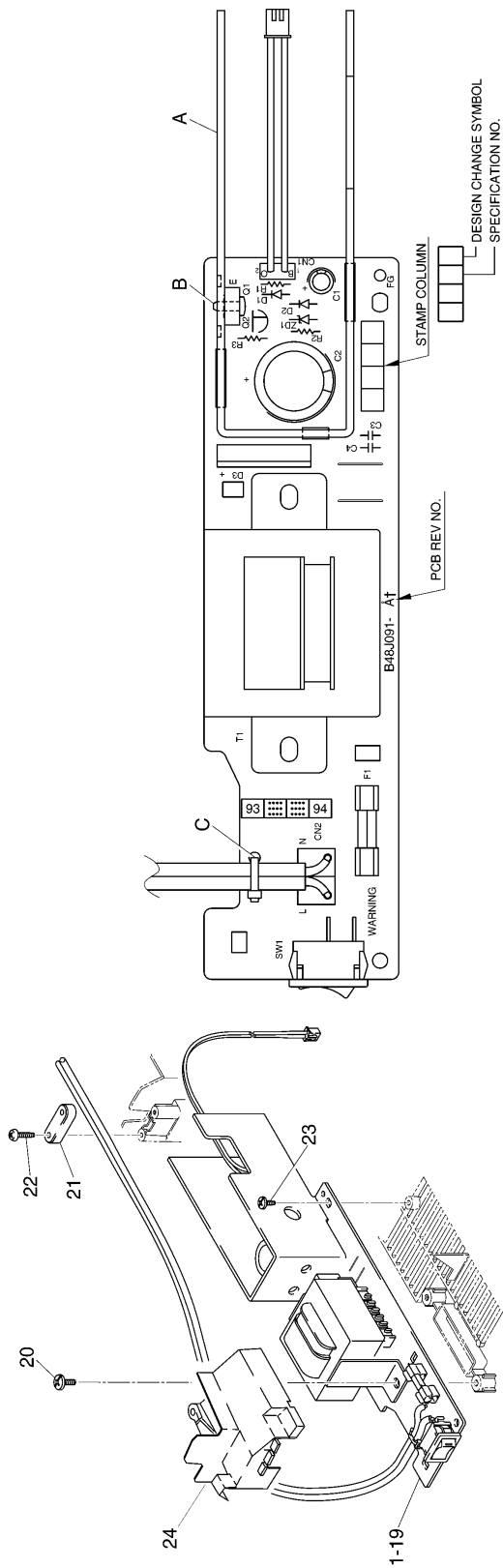
REF.NO.	SYMBOL	CODE	Q'TY	DESCRIPTION	REMARKS
1-28	B48J283-211E	UC9050011	1	MAIN PCB ASSY X-2 (SP) RUS/INT-CBM	
1-28	B48J283-212E	UC9050012	1	MAIN PCB ASSY X-2 (SP) BGR/INT	
1-28	B48J283-213E	UC9050013	1	MAIN PCB ASSY X-2 (SP) FRENCH-P	
1-28	B48J283-214E	UC9050014	1	MAIN PCB ASSY X-2 (SP) FIN-F/R	
1-28	B48J283-215E	UC9050015	1	MAIN PCB ASSY X-2 (SP) YUG	
1-28	B48J283-216E	UC9050016	1	MAIN PCB ASSY X-2 (SP) CZECH	
1-28	B48J283-217E	UC9050017	1	MAIN PCB ASSY X-2 (SP) FRENCH-M	
1-28	B48J283-218E	UC9050018	1	MAIN PCB ASSY X-2 (SP) LATVIA/RUS-CBM	
1-28	B48J283-219E	UC9050019	1	MAIN PCB ASSY X-2 (SP) CYPRUS	
1-28	B48J283-220E	UC9050020	1	MAIN PCB ASSY X-2 (SP) GBR.ENG-P	
1-28	B48J283-221E	UC9050021	1	MAIN PCB ASSY X-2 (SP) DUTCH-P	
1-28	B48J283-222E	UC9050022	1	MAIN PCB ASSY X-2 (SP) ZAF	
1-28	B48J283-223E	UC9050023	1	MAIN PCB ASSY X-2 (SP) DANISH	
1-28	B48J283-224E	UC9050024	1	MAIN PCB ASSY X-2 (SP) ITALIAN	
1-28	B48J283-225E	UC9050025	1	MAIN PCB ASSY X-2 (SP) ESP.SPA2	
1-28	B48J283-226E	UC9050026	1	MAIN PCB ASSY X-2 (SP) GBR.ENG-M	
1-28	B48J283-227E	UC9050027	1	MAIN PCB ASSY X-2 (SP) DNK-M	
1-28	B48J283-228E	UC9050028	1	MAIN PCB ASSY X-2 (SP) ITA-M	
1-28	B48J283-229E	UC9050029	1	MAIN PCB ASSY X-2 (SP) ESP.SPA2-M	
1-28	B48J283-230E	UC9050030	1	MAIN PCB ASSY X-2 (SP) NOR-M	
1-28	B48J283-234E	UC9050034	1	MAIN PCB ASSY X-2 (SP) SWE-M	
1-28	B48J283-235E	UC9050035	1	MAIN PCB ASSY X-2 (SP) FIN-L/R-M	
1-28	B48J283-253E	UC9050053	1	MAIN PCB ASSY X-2 (SP) RUMANIAN	
1-28	B48J283-254E	UC9050054	1	MAIN PCB ASSY X-2 (SP) EST.E/R	
1-28	B48J283-256E	UC9050056	1	MAIN PCB ASSY X-2 (SP) DUTCH-M	
1-28	B48J283-260E	UC9050060	1	MAIN PCB ASSY X-2 (SP) GERMAN-P	
1-28	B48J283-261E	UC9050061	1	MAIN PCB ASSY X-2 (SP) NOR	
1-28	B48J283-262E	UC9050062	1	MAIN PCB ASSY X-2 (SP) ISL	
1-28	B48J283-264E	UC9050064	1	MAIN PCB ASSY X-2 (SP) HUN	
1-28	B48J283-265E	UC9050065	1	MAIN PCB ASSY X-2 (SP) SWEDISH	
1-28	B48J283-266E	UC9050066	1	MAIN PCB ASSY X-2 (SP) GERMAN-M	
1-28	B48J283-270E	UC9050070	1	MAIN PCB ASSY X-2 (SP) CHE.G/F-P	
1-28	B48J283-271E	UC9050071	1	MAIN PCB ASSY X-2 (SP) LAT/GRE	
1-28	B48J283-272E	UC9050072	1	MAIN PCB ASSY X-2 (SP) PRT	
1-28	B48J283-273E	UC9050073	1	MAIN PCB ASSY X-2 (SP) TURKISH	
1-28	B48J283-274E	UC9050074	1	MAIN PCB ASSY X-2 (SP) POLISH	
1-28	B48J283-276E	UC9050076	1	MAIN PCB ASSY X-2 (SP) CHE.G/F-M	
1-28	B48J283-277E	UC9050077	1	MAIN PCB ASSY X-2 (SP) RUS/INT-M	
1-28	B48J283-278E	UC9050078	1	MAIN PCB ASSY X-2 (SP) POL-M	
1	#1	UC9799000	1	MCU:M38024M6-282	
2	QA1,2	UC3629000	2	TRANSISTOR AR:ULN2003A	
3	Q1	UC4987000	1	TRANSISTOR, :2SC458C	
4	Q2	U36679000	1	TRANSISTOR, :2SD2010	
5	Q3,4	UC2894000	2	TRANSISTOR, :2SC1740S	
6	ZD3	U15779000	1	DIODE, ZENER:HZ5C3	
7	ZD2	UC4983000	1	DIODE, ZENER:HZ6B1	
8	ZD1	UC4984000	1	DIODE, ZENER:HZ36-1	
9	LED1	U17781000	1	DIODE, LIGHT EMIT SEL2210S	
10	XT1	U16927000	1	CERAMIC OSCILLATOR, 8.00MHZ	
11	BZ1	UC8629000	1	BUZZER:CD11PA-XZ	
12	C3,4,6	U10389000	3	CAPACITOR, CERAMIC 25B104Z-249	
13	C1,2	Y42202592	2	CAPACITOR, ALUM-ELEC 16B220	
14	R3,12,13,18,19,20, 22,24,26	090221120	9	FIXED RESISTOR, D-A14YJ221	
15	R27,28	090681120	2	FIXED RESISTOR, D-A14YJ681	
16	R1,6	090102120	2	FIXED RESISTOR, D-A14YJ102	
17	R9	090152120	1	FIXED RESISTOR, D-A14YJ152	
18	R16	090222120	1	FIXED RESISTOR, D-A14YJ222	
19	R14	090332120	1	FIXED RESISTOR, D-A14YJ332	
20	R4,5,15,29,30	090103120	5	FIXED RESISTOR, D-A14YJ103	
21	RA7,8	Y61024061	2	RESISTOR ARRAY, 102X4J	
22	RA1-6	Y61044041	6	RESISTOR ARRAY, 104X4J	
23	CN1,4	U17118000	2	CONNECTOR:B2B-PH	
24	CN2	U04254000	1	CONNECTOR:B2B-XH-A	

MODEL AX410,100/GX100 51V-211-102

10 . MAIN PCB ASSEMBLY

REF.NO.	SYMBOL	CODE	Q'TY	DESCRIPTION	REMARKS
25	CN5-7	U17535000	3	CONNECTOR:B5B-PH	
26	CN8	UA8981000	1	CONNECTOR:B5229-160CPB	
27	CN3	U17534000	1	CONNECTOR:B3B-PH	
28	R10,11	090102120	2	FIXED RESISTOR, D-A14YJ102	

MODEL AX410,100/GX100 51V-211-102



AC CORD

2 A	
2 B	

SPEC.NO.TABLE

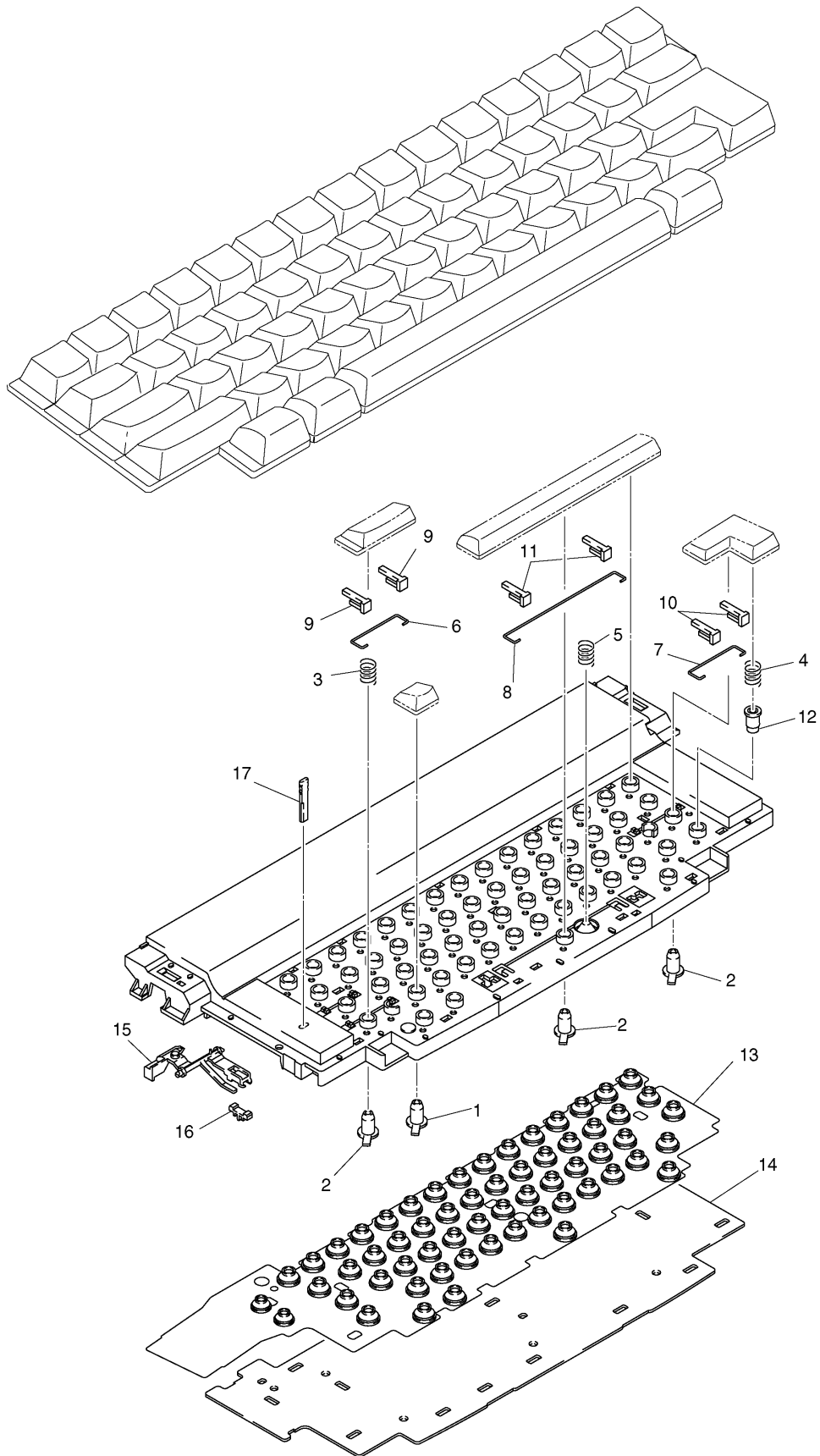
REV.NO.	SPEC. NAME	DIFFERENCE			
		T1 (TRANSFORMER)	CN2 (AC CODE)	F1 (GLASS FUSE)	Q1 (TRANSISTOR)
SPEC. NO.	DESIGN CHANGE SYMBOL	PART CODE (REF.NO.)	PART CODE (REF.NO.)	PART CODE (REF.NO.)	PART CODE (REF.NO.)
1		UR0062001 (1A)	UA3077001 (2A)	UA3045000	UC2967000
2	230V CE	"	UC2870001 (2B)	"	"
3	230V GBR	UR0061001 (1B)	UA3077001 (2A)	"	"
5	220V TUR				
6					
7					
D					
H					
K					

11 . PS PCB ASSEMBLY

REF.NO.	SYMBOL	CODE	Q'TY	DESCRIPTION	REMARKS
1-19	B48J210-21F	UC4912001	1	PS PCB ASSY UK2 (SP) 230V CE	
1-19	B48J210-23F	UC4912002	1	PS PCB ASSY UK2 (SP) 230V,GBR	
1-19	B48J210-22F	UC4912003	1	PS PCB ASSY UK2 (SP) 220V,TUR	
1A	T1 (21F,23F)	UR0062001	1	TRANSFORMER, AX-B-230-D	
1B	T1 (22F)	UR0061001	1	TRANSFORMER, AX-B-220-D	
2A	CN2 (21F,23F)	UA3077001	1	AC CORD 220V-S, EUROPE	
2B	CN2 (22F)	UC2870001	1	AC CORD, BSM3	
3	F1	UA3045000	1	GLASS FUSE, 250MAS504	
4	SW1	U17200000	1	POWER SWITCH:WK-837	
5	F1	U16537000	2	FUSE CRIP:S-N5057S	
6	D1,2	341786000	2	DIODE, :1S2076	
7	D3	U17798000	1	DIODE, BR:D3SBA10	
8	ZD1	UC4928000	1	DIODE, ZENER:RD7.5JSB2	
9	Q1	UC2967000	1	TRANSISTOR, :2SA1757F	
10	Q2	UC2894000	1	TRANSISTOR, :2SC1740S	
11	C1	Y42202592	1	CAPACITOR, ALUM-ELEC 16B220	
12	C2	UA3038000	1	CAPACITOR, ALUM-ELEC 25B103VX	
13	R1	UC8552000	1	FIXED RESISTOR, D-A13YJ331R25X	
14	R2	090222120	1	FIXED RESISTOR, D-A14YJ222	
15	R3	090221120	1	FIXED RESISTOR, D-A14YJ221	
16	CN1	UC4930001	1	POWER SUPPLY HARNESS ASSY 2P	
17	A	UC8879000	1	HEAT SINK 2	
18	B	U05404001	1	TAPTITE, BIND B M3X8	
19	C	U17807000	1	CABLE TIE	
20		U11794001	2	TAPTITE, CUP B M4X12	
21		571852001	1	CORD CLAMP	
22		037301615	2	TAPPING SCREW, PAN V M3X16	
23		U06923003	1	TAPTITE, BIND B M3X10	
24		UR0055001	1	FUSE COVER	

MODEL AX410,100/GX100 51V-211-104

12.1 . KEYBOARD MECHANISM(USA RETURN KEY)



MODEL AX410,100/GX100 51V-211-94X

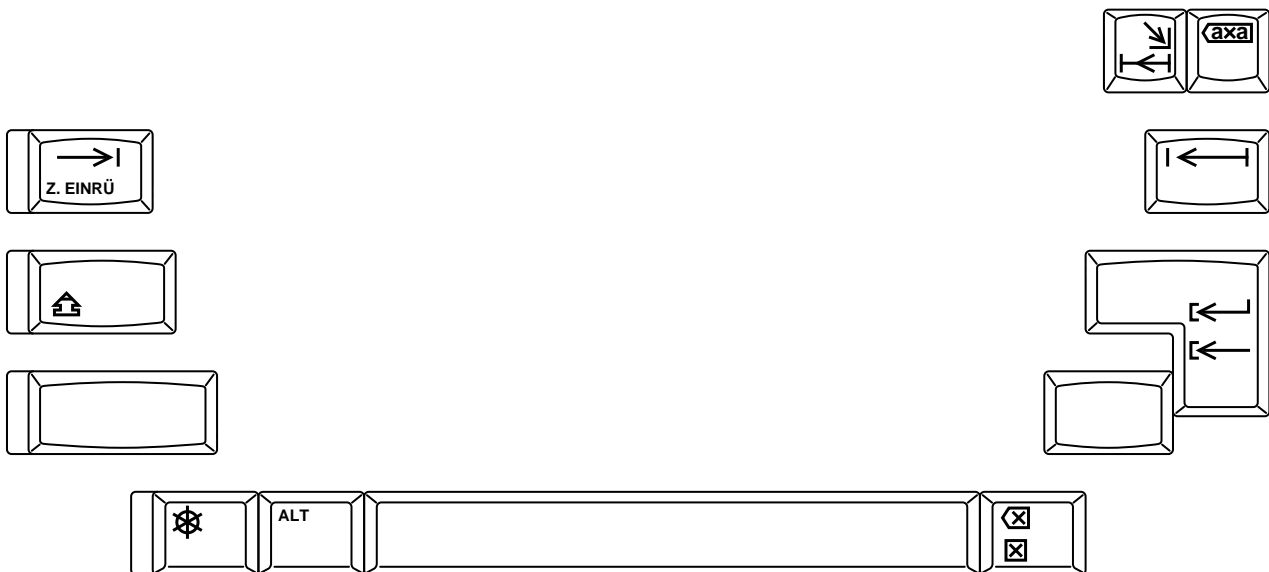
12. 1 . KEYBOARD MECHANISM(USA RETURN KEY).

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
1-16	UC9232019	1	KB UNIT X08 GX100, GERMAN	
1-16	UC9609031	1	KB UNIT X08 AX410, GERMAN	
1-16	UC9611031	1	KB UNIT X08 AX400, GERMAN	
1-16	UC9613031	1	KB UNIT X08 AX100, GERMAN	
1-16	UC9234019	1	KB UNIT X14 GX100, UK	
1-16	UC9615031	1	KB UNIT X14 AX410, GBR.ENGLISH	
1-16	UC9616031	1	KB UNIT X14 AX400, GBR.ENGLISH	
1-16	UC9618031	1	KB UNIT X14 AX100, GBR.ENGLISH	
1-16	UC9418031	1	KB UNIT X20 AX100, FRENCH	
1-16	UC9241031	1	KB UNIT X20 AX400, FRENCH	
1-16	UC9239019	1	KB UNIT X20 GX100, FRENCH	
1-16	UC9236031	1	KB UNIT X20 AX410, FRENCH	
1-16	UC7992023	1	KB UNIT X25 RS150, CBM RUSSIAN	
1-16	UC9216031	1	KB UNIT X25,AX410 RUS/INT.MASS	
1-16	UC8960031	1	KB UNIT X 29, AX410 TURKISH	
1-16	UC8961031	1	KB UNIT X 31, AX410 ZAF	
1-16	UC9243031	1	KB UNIT X32 AX410, DUTCH	
1-16	UC9246019	1	KB UNIT X32 GX100, DUTCH	
1-16	UC9248031	1	KB UNIT X32 AX400, DUTCH	
1-16	UC9420031	1	KB UNIT X32 AX100, DUTCH	
1-16	UC9444031	1	KB UNIT X 32, BRO30 DUTCH	
1-16	UC8966031	1	KB UNIT X 38 AX410, DANISH	
1-16	UC8967019	1	KB UNIT X 38 GX100, DANISH	
1-16	UC9426031	1	KB UNIT X38 AX100, DANISH	
1-16	UC8969031	1	KB UNIT X 40, AX410 SWEDISH	
1-16	UC8970019	1	KB UNIT X 40, GX100 SWEDISH	
1-16	UC9424031	1	KB UNIT X40 AX100, SWEDISH	
1-16	UC8971031	1	KB UNIT X 42, AX410 GREEK	
1-16	UC8973031	1	KB UNIT X 52, AX410 ITALIAN	
1-16	UC8974019	1	KB UNIT X 52, GX100 ITALIAN	
1-16	UC9427031	1	KB UNIT X52 AX100, ITALIAN	
1-16	UC8975031	1	KB UNIT X 56, AX410 BEL.D/F	
1-16	UC8976019	1	KB UNIT X 56, GX100 BEL.D/F	
1-16	UC9428031	1	KB UNIT X56 AX100, BELGIUM	
1-16	UC8977031	1	KB UNIT X 60, AX410 FINNISH	
1-16	UC9429031	1	KB UNIT X60 AX100, FINNISH	
1-16	UC8978019	1	KB UNIT X 60, GX100 FINNISH	
1-16	UC8979031	1	KB UNIT X 64, AX410 PORTUGUESE	
1-16	UC8980031	1	KB UNIT X 65, AX410 RUMANIAN	
1-16	UC8981031	1	KB UNIT X 66, AX410 ESTONIAN	
1-16	UC8982031	1	KB UNIT X 70 AX410, NORWEGIAN	
1-16	UC9430031	1	KB UNIT X70 AX100, NORWEGIAN	
1-16	UC8983031	1	KB UNIT X 74, AX410 ICELANDIC	
1-16	UC9802031	1	KB UNIT X81, AX410 LETTIC	
1	U11350000	46	KEY STEM	
2	U11350000	12	KEY STEM	
3	539211001	1	SPRING, COMPRESSION M10.85X19	
4	539211001	1	SPRING, COMPRESSION M10.85X19	
5	U08599001	1	SPRING, COMPRESSION M11X19	
6	U09006000	1	WIRE, 38X9.8	
7	UC9268000	1	RETURN WIRE 38X9.8	
8	UA0206000	1	WIRE, 95X9.8	
9	U51457001	27	11 WIRE GUIDE	
10	U51457001	27	11 WIRE GUIDE	
11	U51457001	27	11 WIRE GUIDE	
12	UC8866001	1	SUB STEM GUIDE TM	
13	UC6376001	1	FPC ASSY 51V	
14	UA3357000	1	BASE PLATE ABC	
15	UC5018000	1	IND SW ACTUATOR	
16	UA0596000	1	COVER SW CONDUCTIVE RUBBER	
17	UC5019000	1	LED LENS	

MODEL AX410,100/GX100 51V-211-94X

12.2A . FUNCTION KEYS/GERMAN (ISO GERMAN-E)

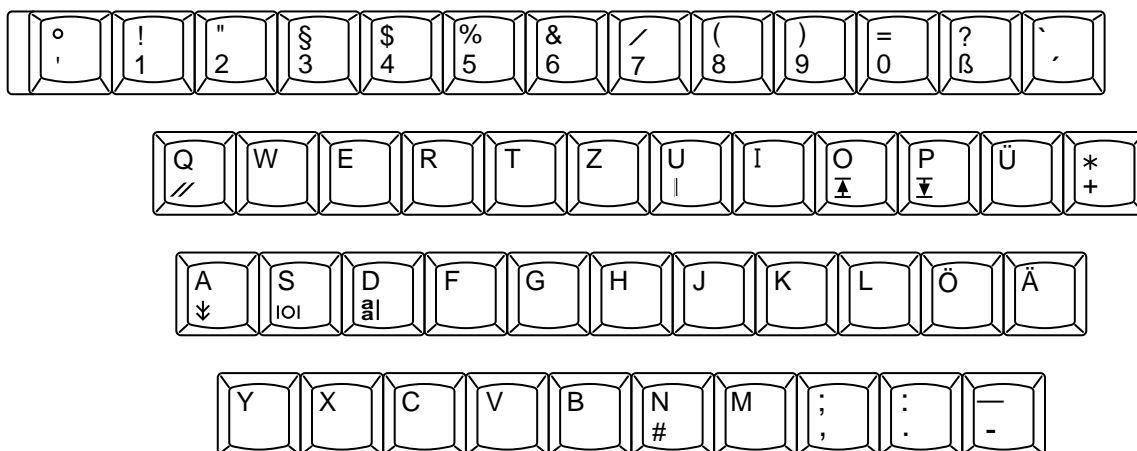
FU-6



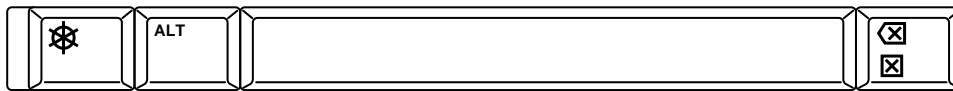
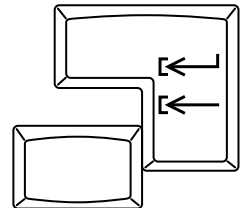
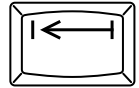
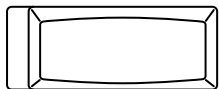
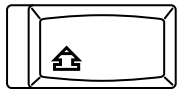
MODEL AX-410,400/GX-100 51V-211-94X

12.2B . CHARACTER KEYS/GERMAN (GERMAN)

CU-1



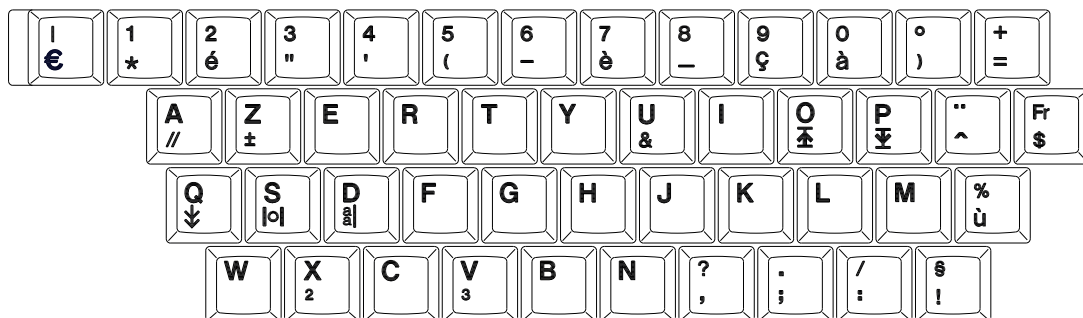
MODEL AX-410,400/GX-100 51V-211-94X



MODEL AX-410,400/GX-100 51V-211-94X

12.4B . CHARACTER KEYS FRENCH

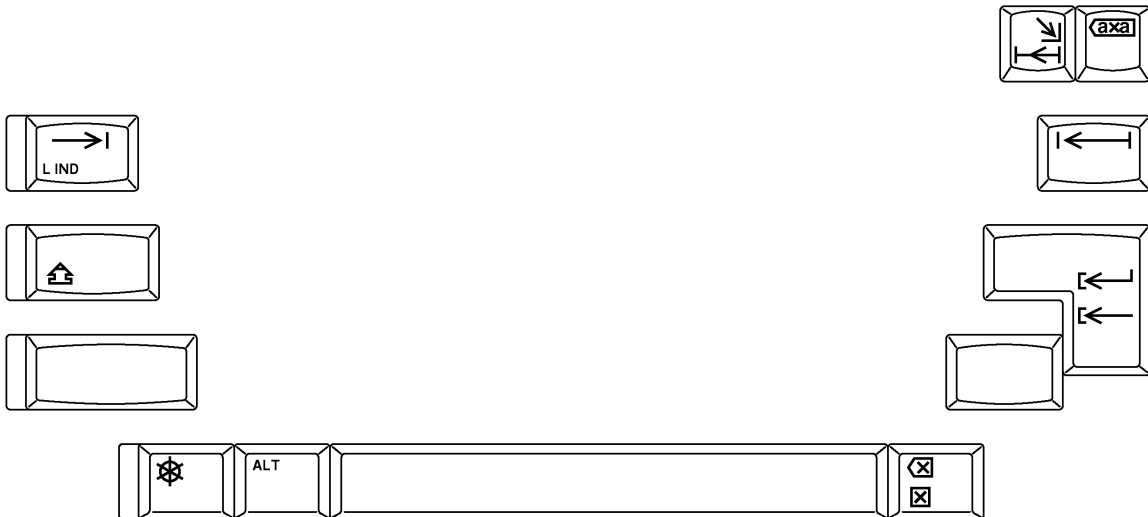
CU-3



MODEL AX-410,400/GX-100 51V-211-94X

12.5A . FUNCTION KEYS/RUSSIAN(ISO USA.ENG)

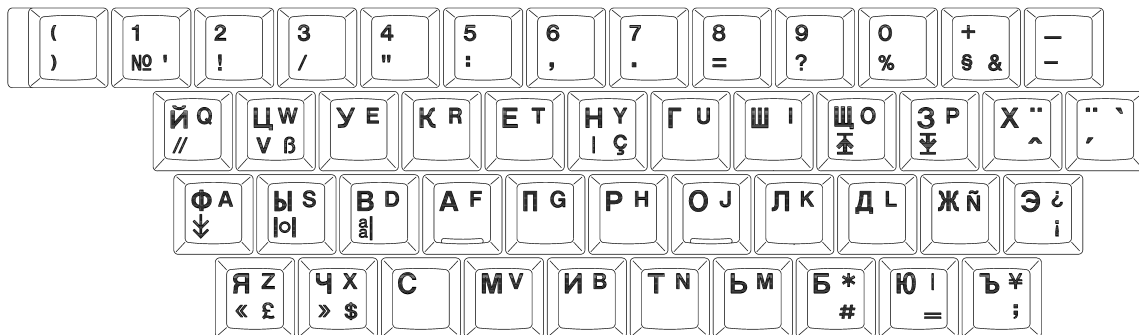
FU-1



MODEL AX410,100/GX100 51V-211-94X

12.5B . CHARACTER KEYS/RUSSIAN(RUSSIAN)

CU-4



12.6A . FUNCTION KEYS/RUSSIAN CBM(ISO USA.ENG RS150)

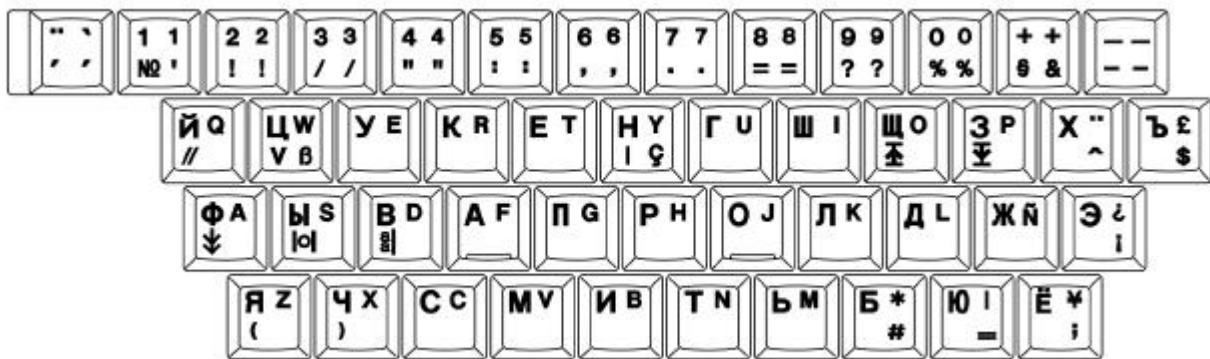
FU-1



MODEL AX410,100/GX100 51V-211-94X

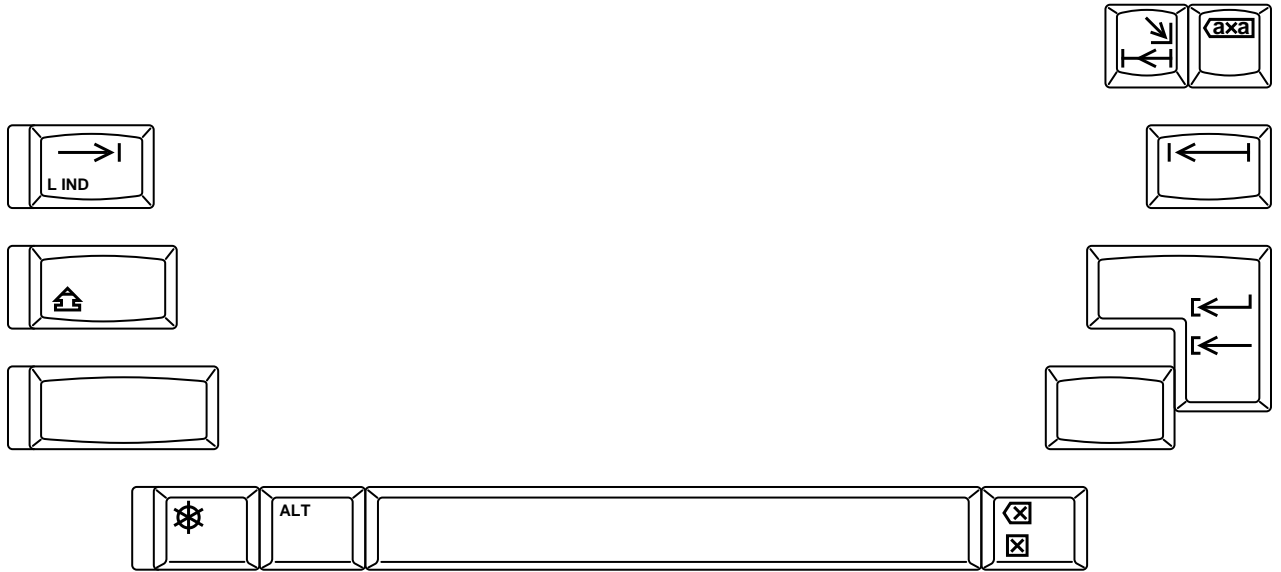
12.6B . CHARACTER KEYS/RUSSIAN CBM(RUSSIAN CBM)

CU-5



12.7A . FUNCTION KEYS TURKISH (ISO USA.ENG)

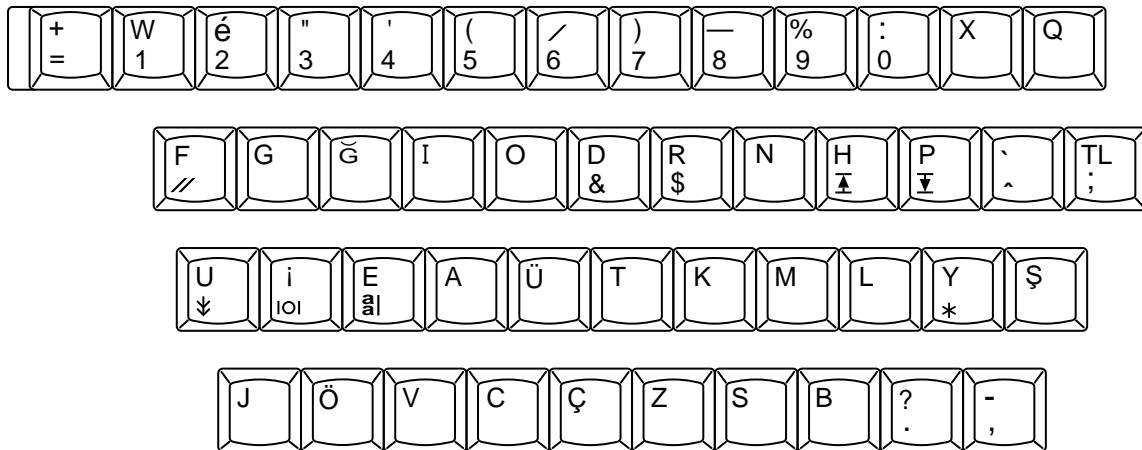
FU-1



MODEL AX-410,400/GX-100 51V-211-94X

12.7B . CHARACTER KEYS TURKISH (TURKISH)

CU-6



MODEL AX-410,400/GX-100 51V-211-94X

12.8A . FUNCTION KEYS ZAF (SO USA.ENG)

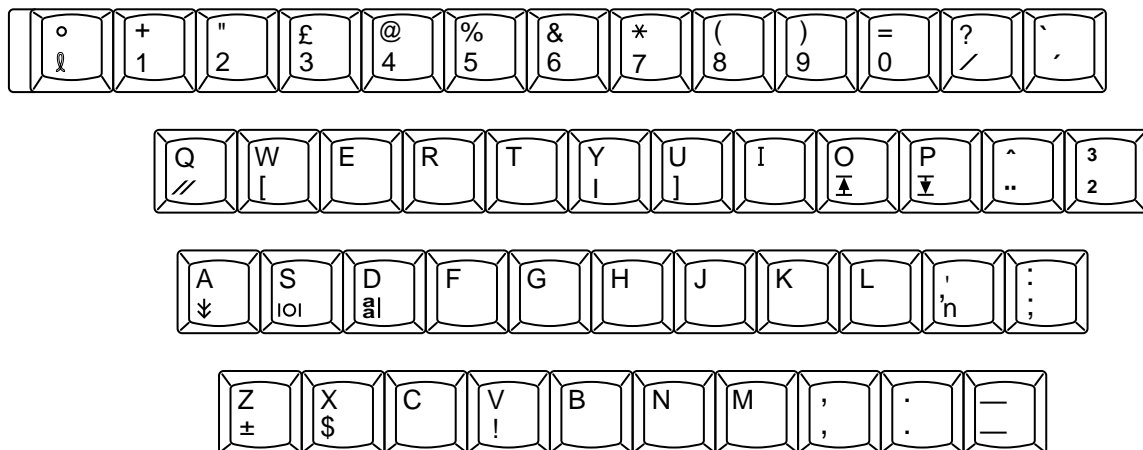
FU-1



MODEL AX-410,400/GX-100 51V-211-94X

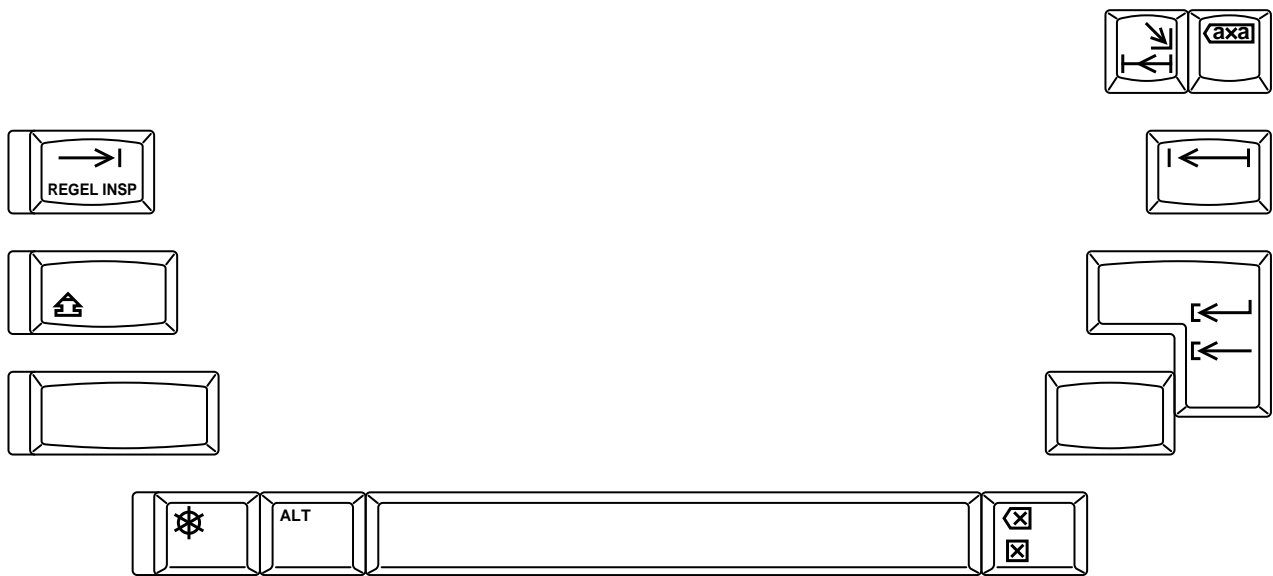
12.8B . CHARACTER KEYS ZAF (ZAF)

CU-7



MODEL AX-410,400/GX-100 51V-211-94X

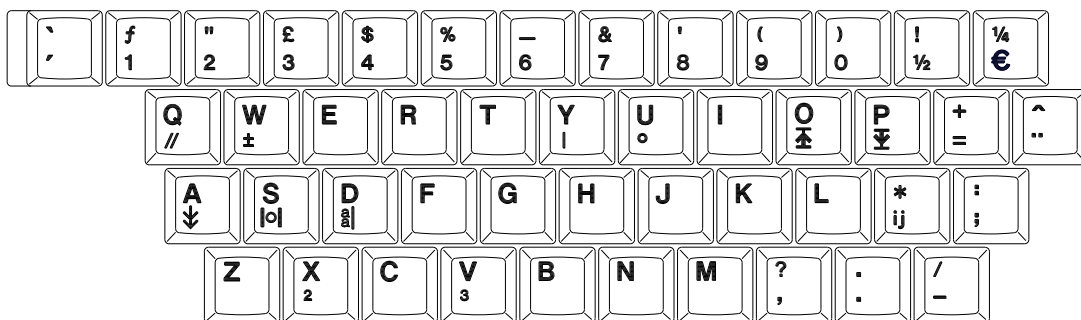
FU-8



MODEL AX-410,400/GX-100 51V-211-94X

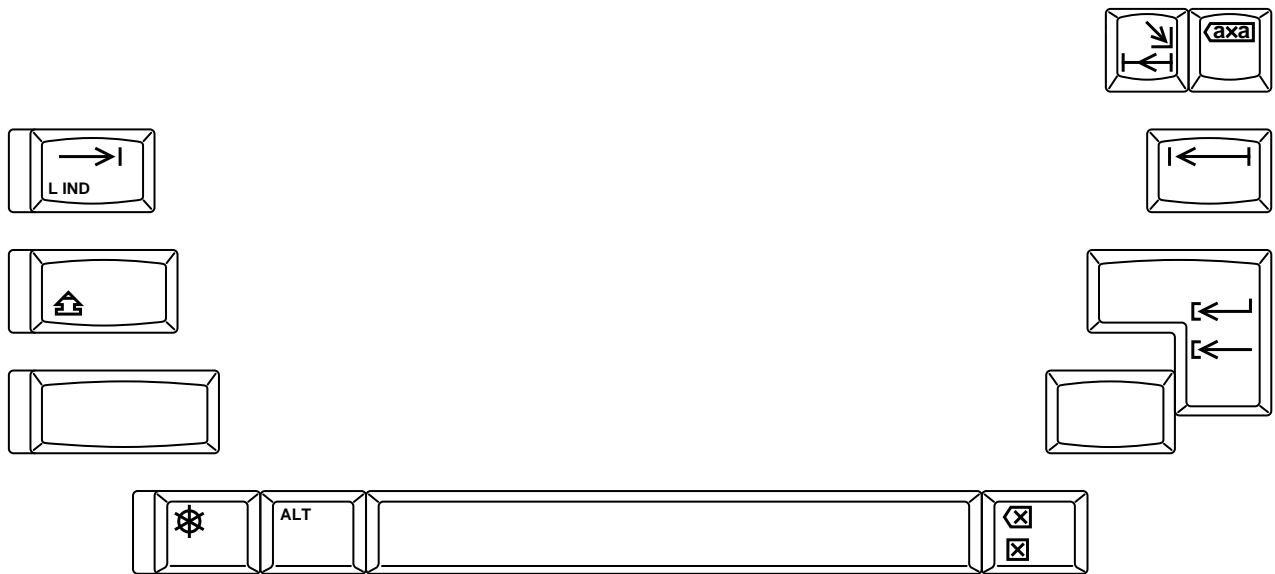
12.9B . CHARACTER KEYS DUTCH (DUTCH)

CU-8



MODEL AX-410,400/GX-100 51V-211-94X

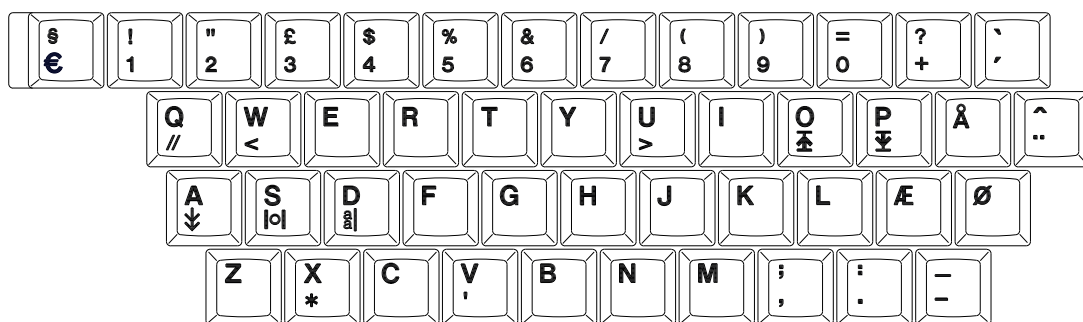
FU-1



MODEL AX-410,400/GX-100 51V-211-94X

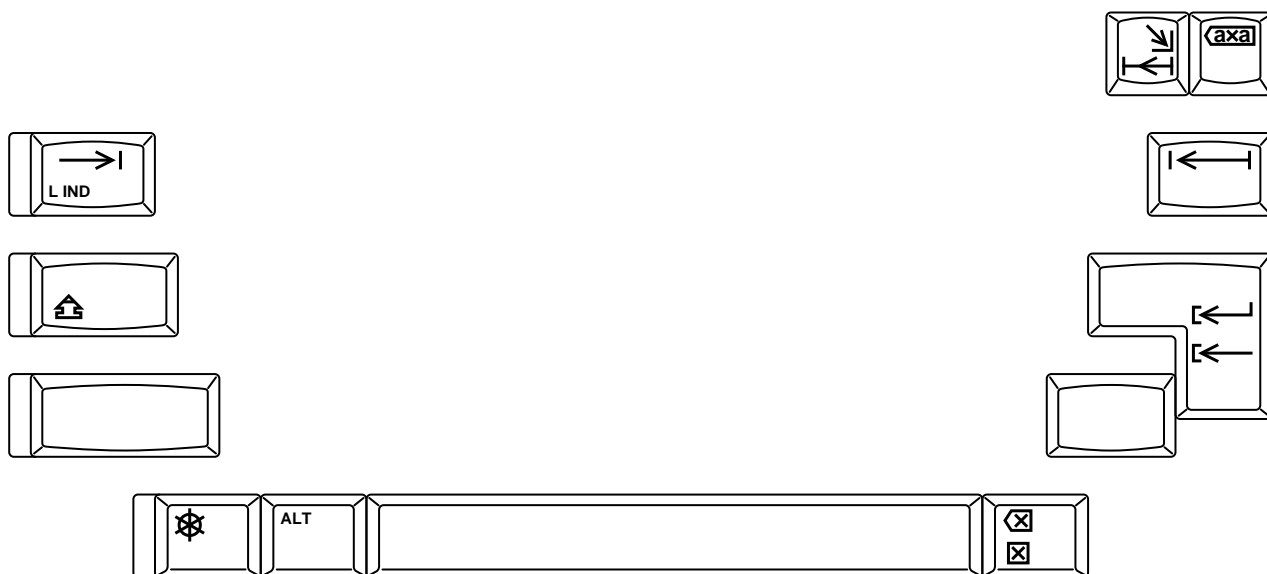
12.10B . CHARACTER KEYS DANISH (DANISH)

CU-10



MODEL AX-410,400/GX-100 51V-211-94X

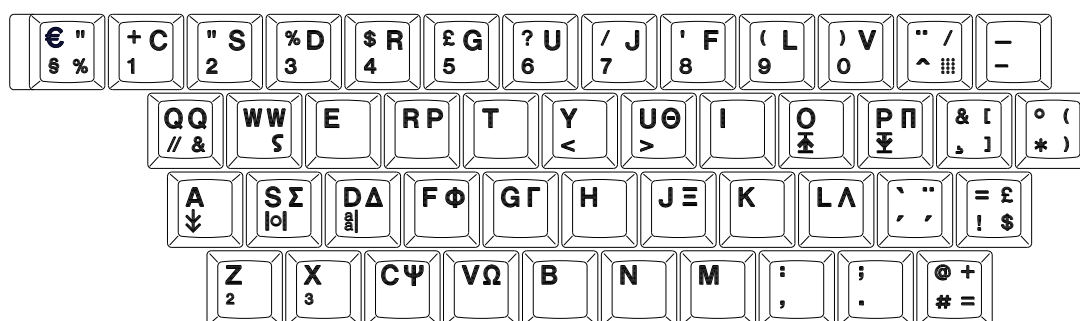
FU-1



MODEL AX-410,400/GX-100 51V-211-94X

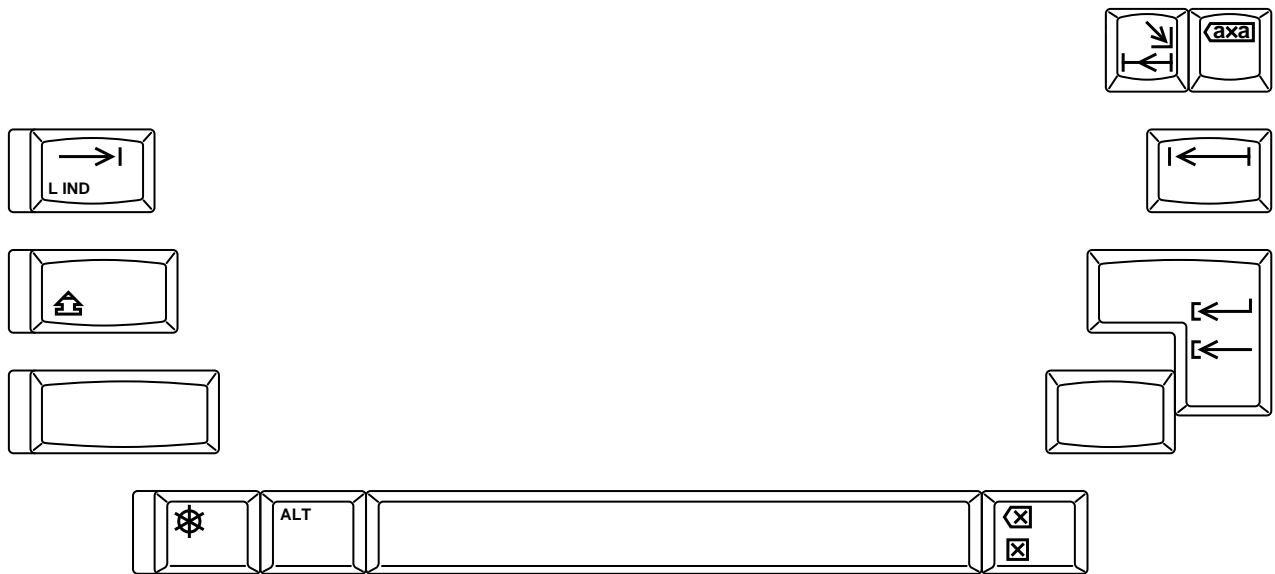
12.12B. . CHARACTER KEYS LATIN/GREEK (LATIN/GREEK)

CU-12



MODEL AX-410,400/GX-100 51V-211-94X

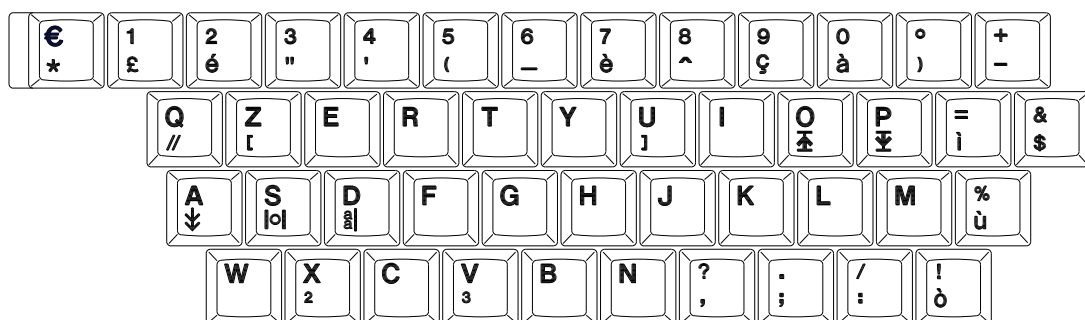
FU-1



MODEL AX-410,400/GX-100 51V-211-94X

12.13B . CHARACTER KEYS ITALIAN (ITALIAN)

CU-14



MODEL AX-410,400/GX-100 51V-211-94X

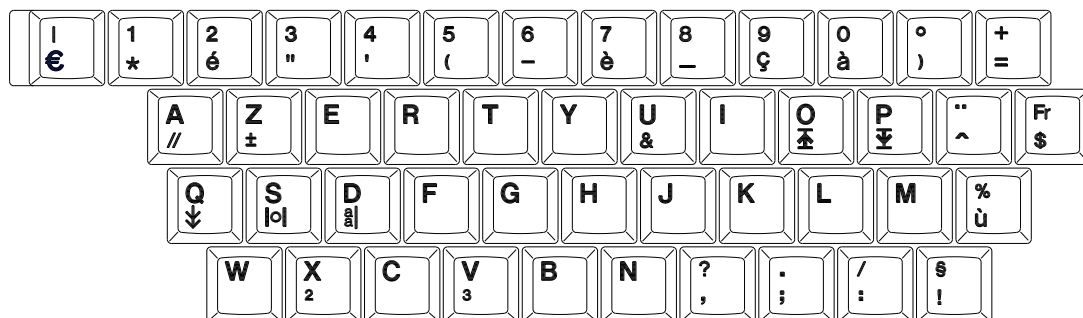
FU-1



MODEL AX-410,400/GX-100 51V-211-94X

12.14B . CHARACTER KEYS BELGIAN(BELGIAN FRENCH)

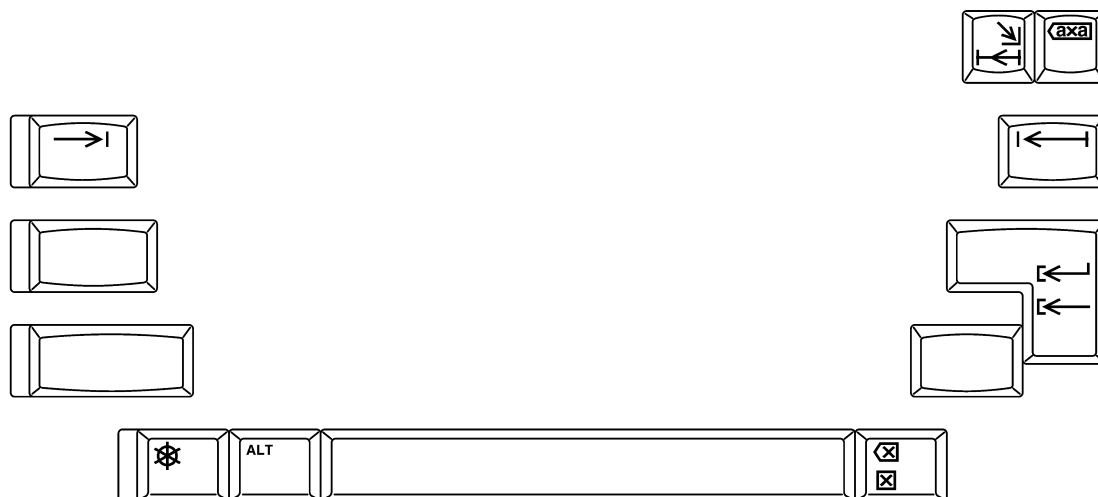
CU-30



MODEL AX-410,400/GX-100 51V-211-94X

12.15A . FUNCTION KEYS/BELGIAN2 (ISO USA.ENG)

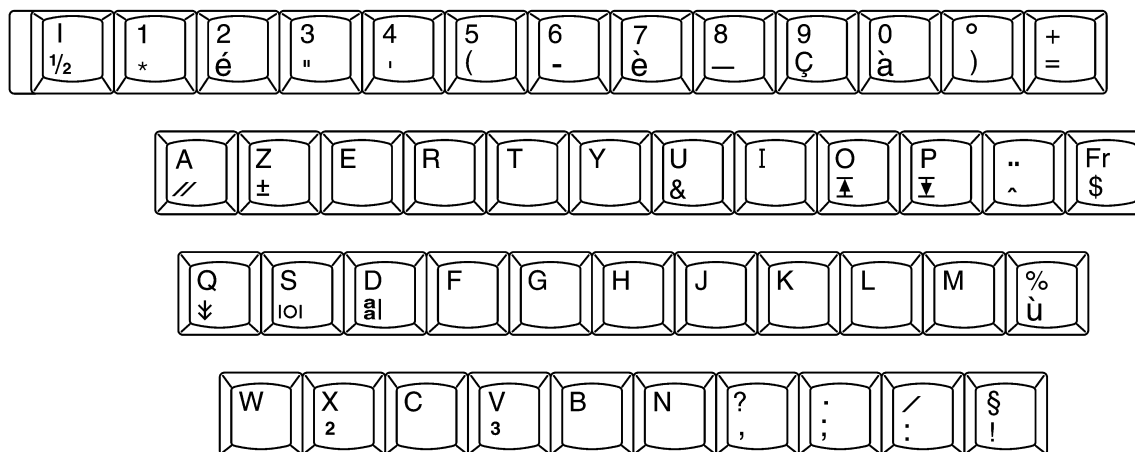
FU-2



MODEL AX410,100/GX100 51V-211-94X

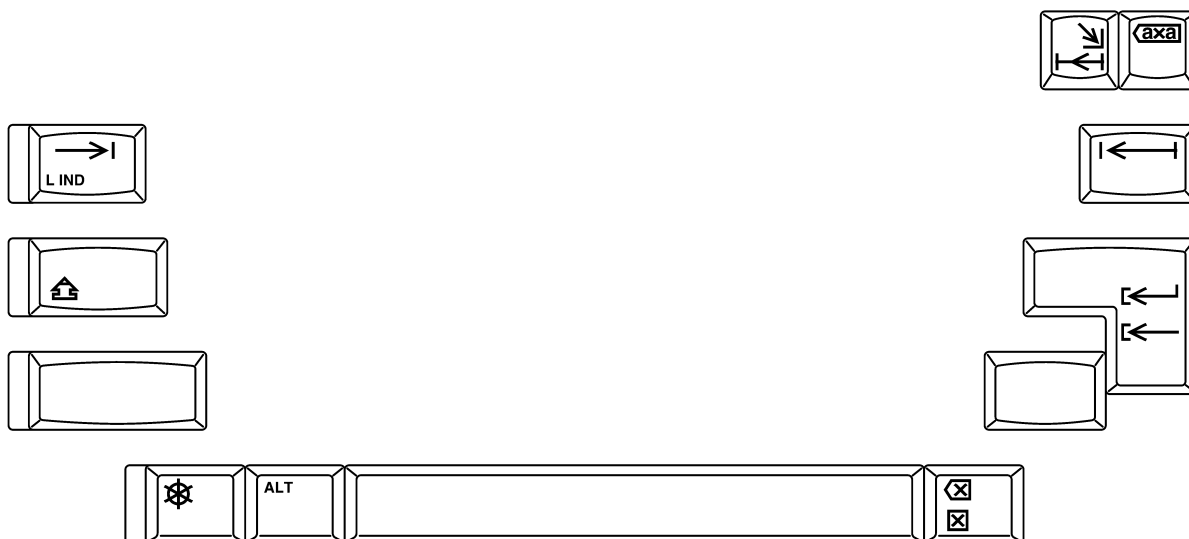
12.15B . CHARACTER KEYS/BELGIAN2 (BELGIAN FRENCH)

CU-15



12.16A . FUNCTION KEYS FINNISH (ISO USA.ENG)

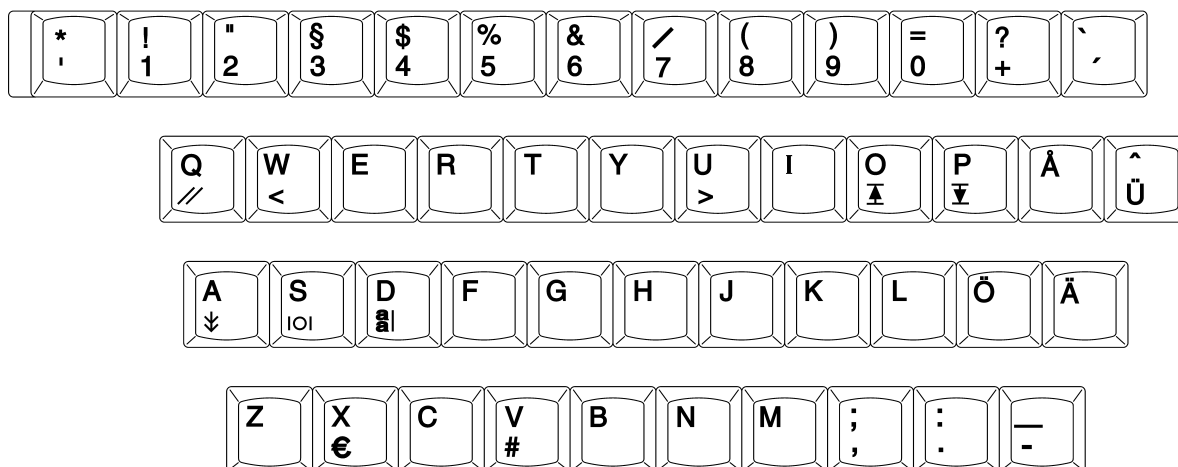
FU-1



MODEL AX410,100/GX100 51V-211-94X

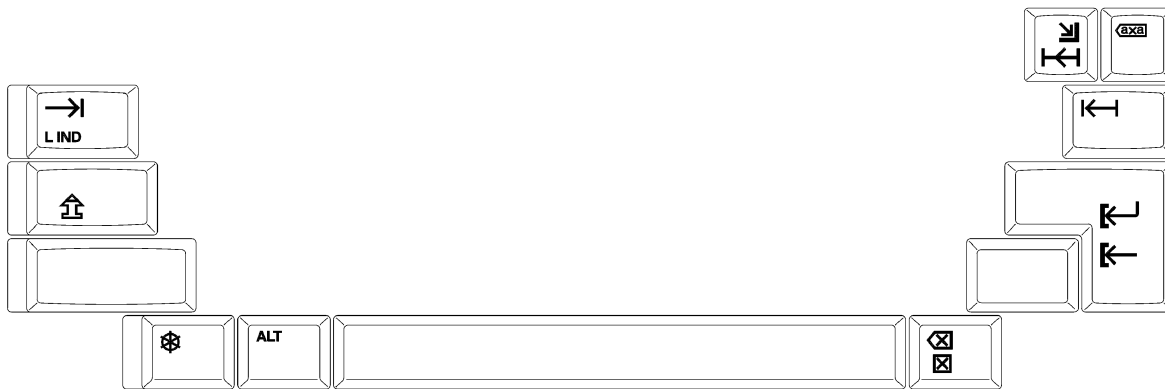
12.16B . CHARACTER KEYS/FINNISH (FINNISH)

CU-16



12.18A . FUNCTION KEYSRUMANIAN (ISO USA.ENG)

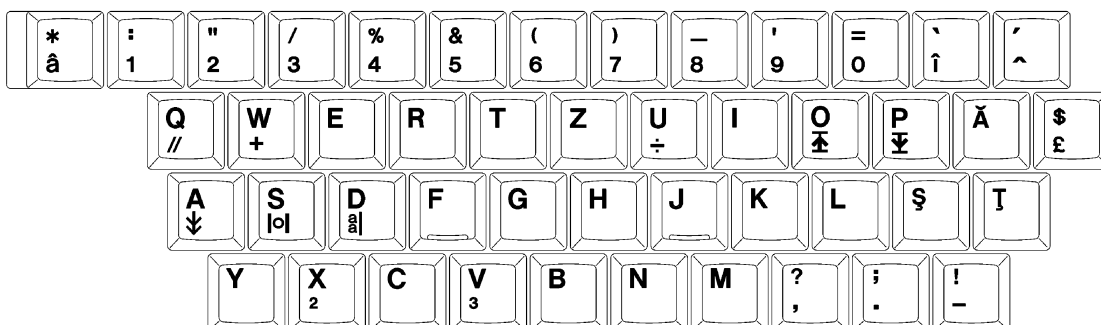
FU-1



MODEL AX410,100/GX100 51V-211-94X

12.18B . CHARACTER KEYS/RUMANIAN (RUMANIAN)

CU-18



12.19A . FUNCTION KEYS/ESTONIAN (ISO USA.ENG)

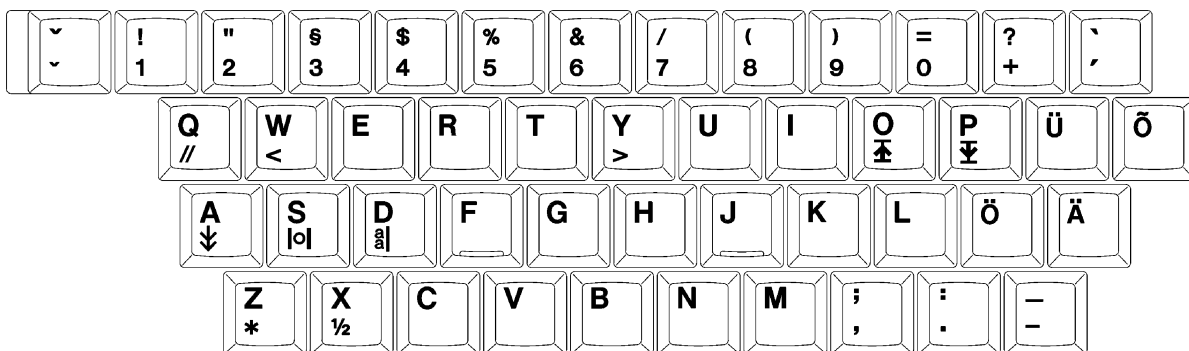
FU-1

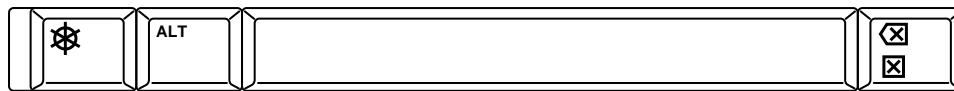
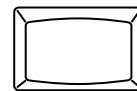
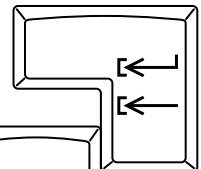
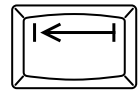
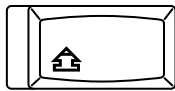
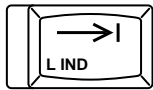


MODEL AX410,100/GX100 51V-211-94X

12.19B . CHARACTER KEYS/ESTONIAN (ESTONIAN)

CU-19

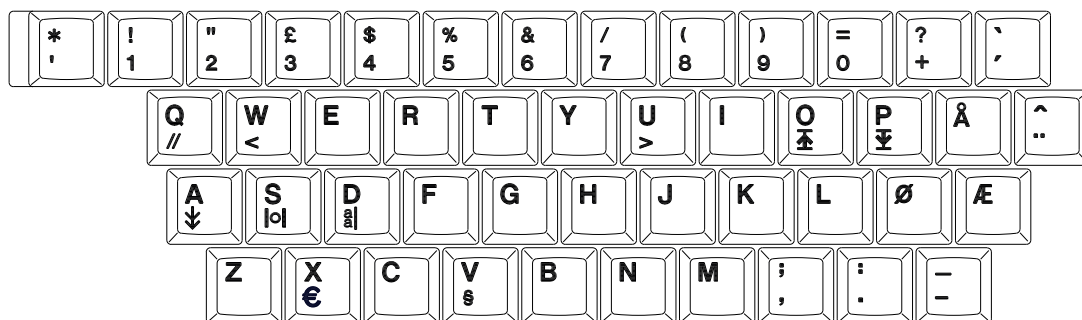




MODEL AX-410,400/GX-100 51V-211-94X

12.20B . CHARACTER KEYS NORWEGIAN (NORWEGIAN)

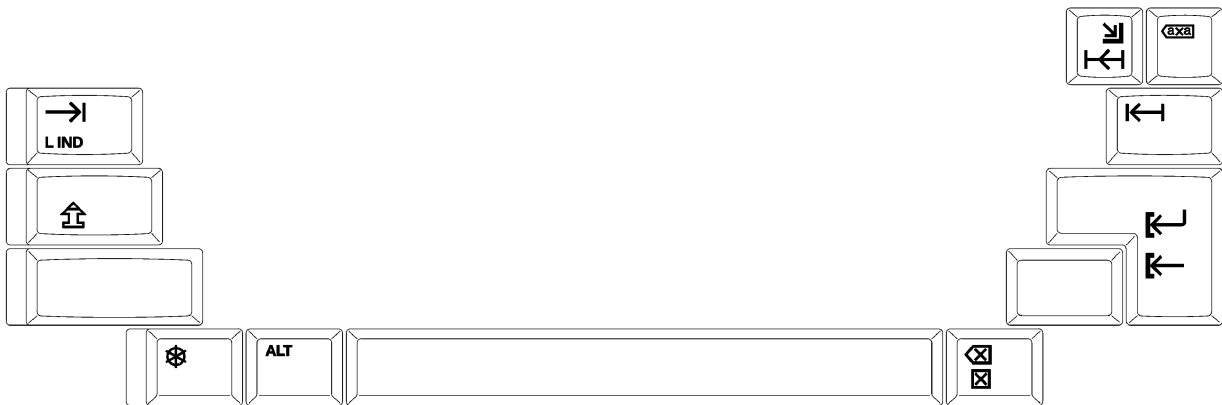
CU-20



MODEL AX-410,400/GX-100 51V-211-94X

12.21A . FUNCTION KEYS/ICELANDIC (ISO USA.ENG)

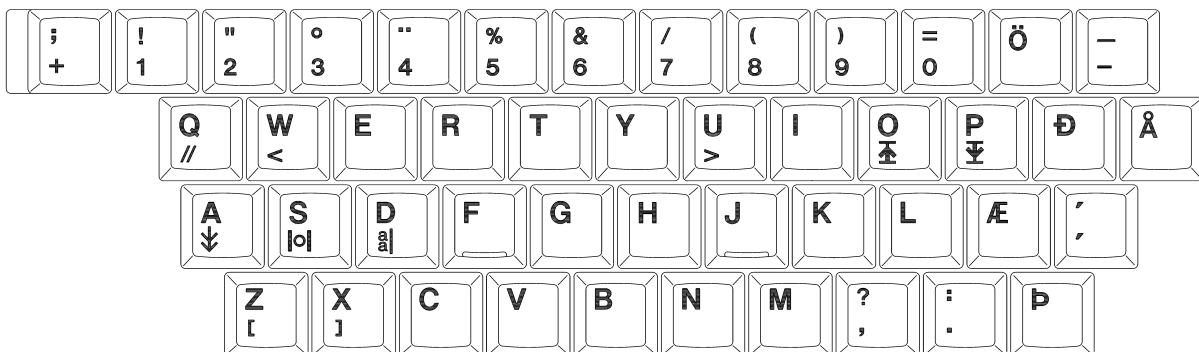
FU-1



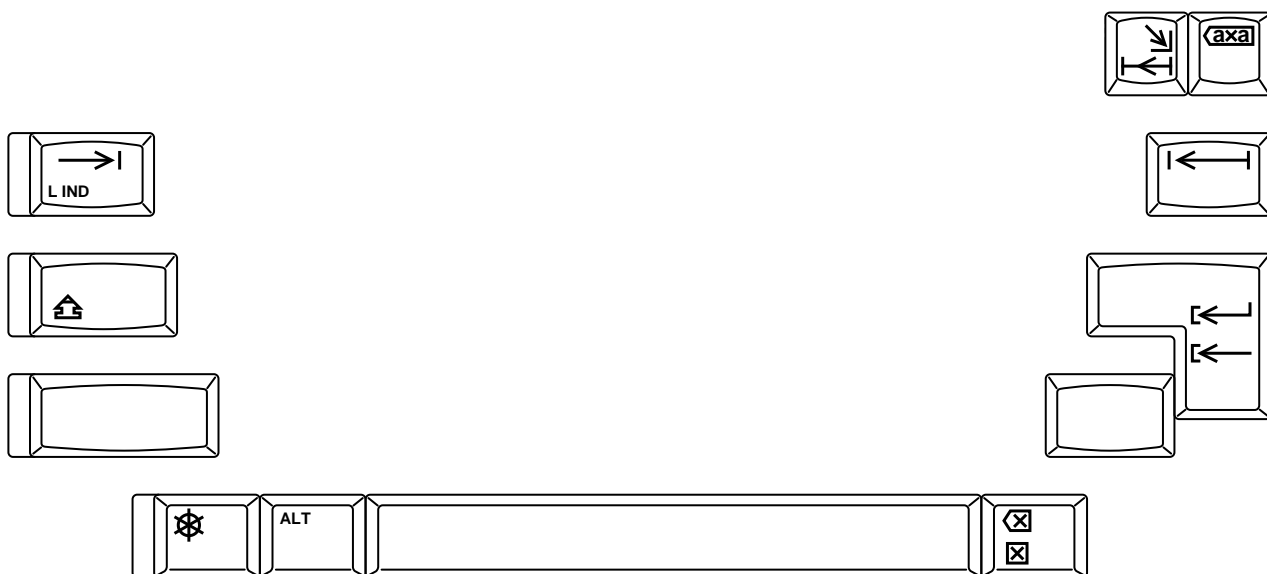
MODEL AX410,100/GX100 51V-211-94X

12.21B . CHARACTER KEYS/ICELANDIC (ICELANDIC)

CU-21



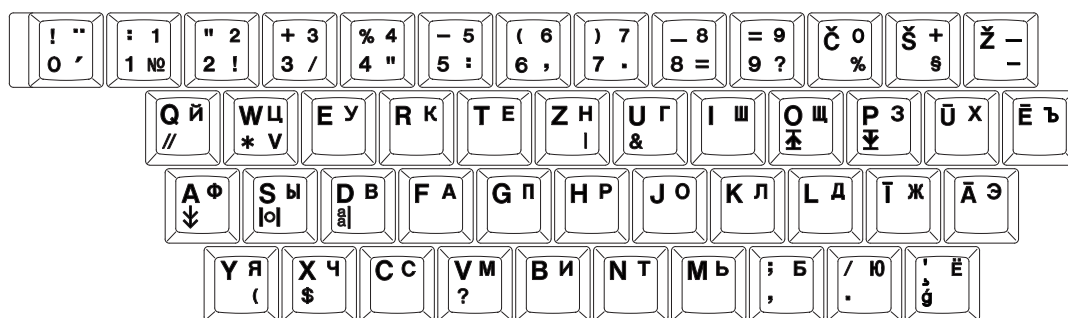
FU-1



MODEL AX-410,400/GX-100 51V-211-94X

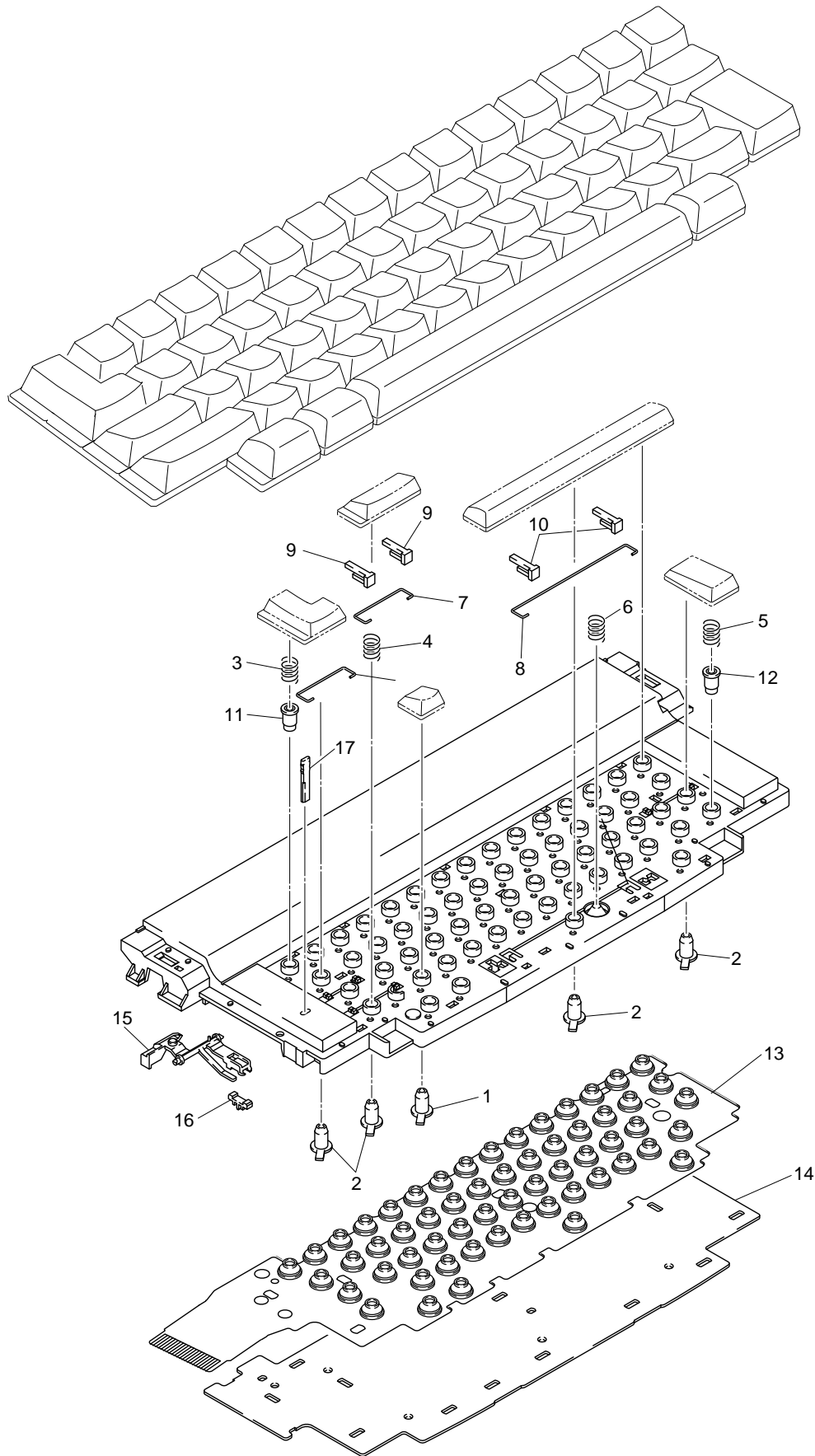
12.22B. CHARACTER KEYS LATVIAN

CU-29



MODEL AX-410,400/GX100 51V-211-94X

13.1 . KEYBOARD MECHANISM (EUROPEAN TYPE RETURN KEY)



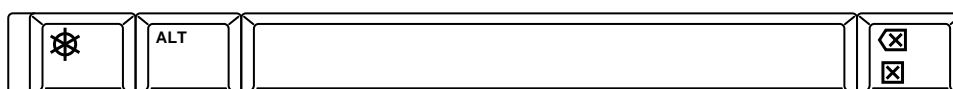
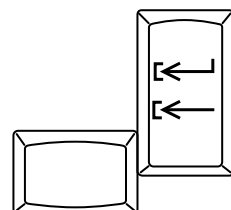
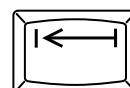
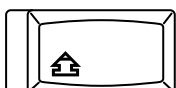
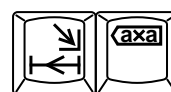
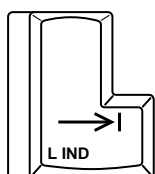
13.1 . KEYBOARD MECHANISM (EUROPE RETURN KEY)

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
1-16	UC8962031	1	KB UNIT X 36, AX410 CHE.G/F	
1-16	UC8964031	1	KB UNIT X 36, AX400 CHE.G/F	
1-16	UC9346031	1	KB UNIT X36, DW410 CHE.G/F	
1-16	UC9422031	1	KB UNIT X36 AX100, CHE.G/F	
1-16	UC8972031	1	KB UNIT X 46, AX410 HUNGARIAN	
1-16	UC8984031	1	KB UNIT X 75, AX410 ESP.SPA 2	
1-16	UC9431031	1	KB UNIT X75 AX100, ESP.SPA 2	
1-16	UC9708023	1	KB UNIT X75 GX100 ESP.SPA2	
1-16	UC8985031	1	KB UNIT X 79, AX410 BULGARIAN	
1-16	UC8988031	1	KB UNIT X 93, AX410 YUG	
1-16	UC8989031	1	KB UNIT X 94, AX410 CZECH	
1-16	UC8990031	1	KB UNIT X 95, AX410 POLISH 2	
1-16	UC8028023	1	KB UNIT X95 PL100, CBM POLISH2	
1-16	UC8991031	1	KB UNIT X 96, AX410 YUG/CYR	
1	U11350000	46	KEY STEM	
2	U11350000	12	KEY STEM	
3	539211001	1	SPRING, COMPRESSION M10.85X19	
4	539211001	1	SPRING, COMPRESSION M10.85X19	
5	539211001	1	SPRING, COMPRESSION M10.85X19	
6	U08599001	1	SPRING, COMPRESSION M11X19	
7	U09006000	1	WIRE, 38X9.8	
8	UA0206000	1	WIRE, 95X9.8	
9	U51457001	2	711 WIRE GUIDE	
10	U51457001	2	711 WIRE GUIDE	
11	UC8866001	1	SUB STEM GUIDE TM	
12	UC8866001	1	SUB STEM GUIDE TM	
13	UC6377001	1	FPC ASSY 51V EUR	
14	UA3357000	1	BASE PLATE ABC	
15	UC5018000	1	IND SW ACTUATOR	
16	UA0596000	1	COVER SW CONDUCTIVE RUBBER	
17	UC5019000	1	LED LENS	

MODEL AX410,100/GX100 51V-211-94X

13.2A . FUNCTION KEYS CHE (ISO EUROPE)

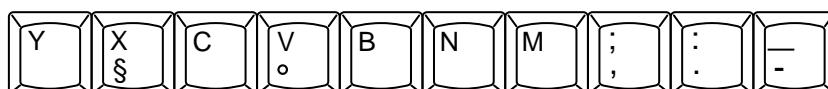
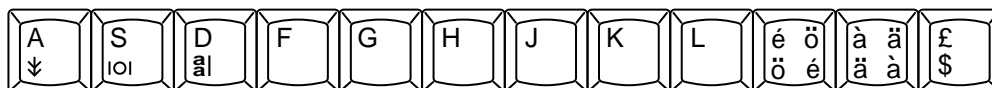
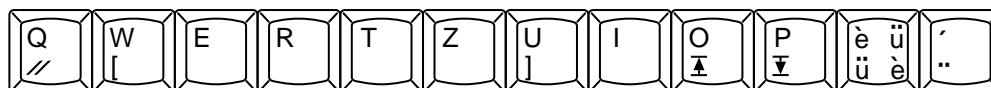
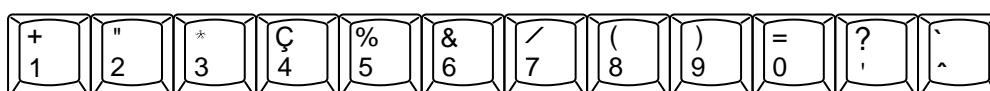
FU-3



MODEL	AX-410,400/GX-100	51V-211-94X
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13.2B . CHARACTER KEYS CHE (CHE.G/F)

CU-9



MODEL AX-410,400/GX-100 51V-211-94X

FU-4



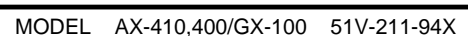
CU-9



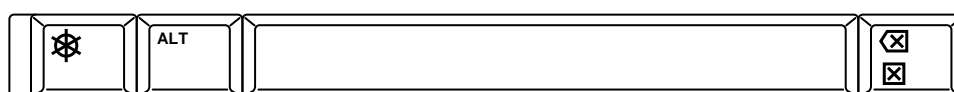
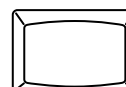
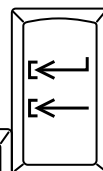
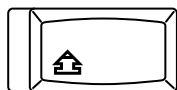
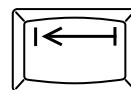
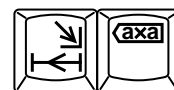
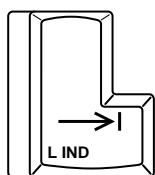
FU-3



CU-13



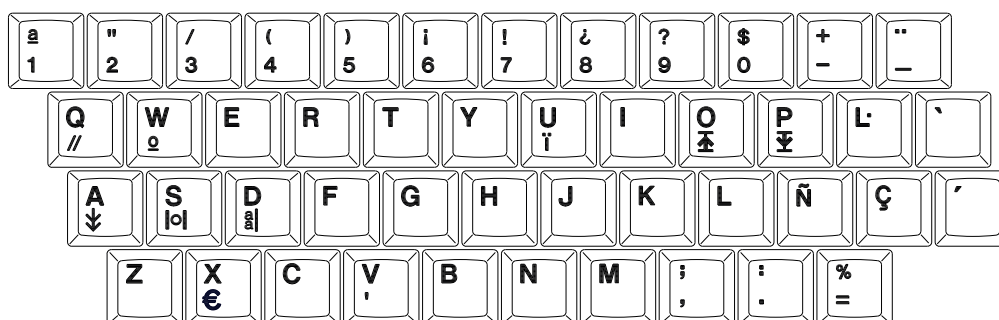
FU-3



MODEL AX-410,400/GX-100 51V-211-94X

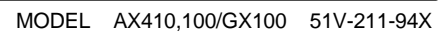
13.5B . CHARACTER KEYS E.SPANISH (ESP.SPANISH)

CU-22



MODEL AX-410,400/GX-100 51V-211-94X

FU-3

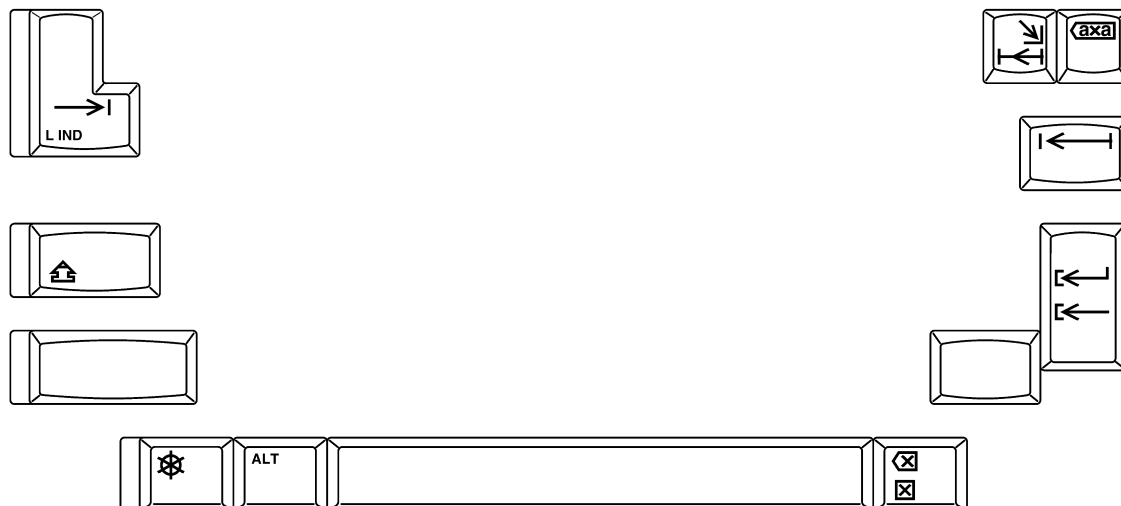


CU-23



13.7A . FUNCTION KEYS/YUG.LATIN (ISO EUROPE)

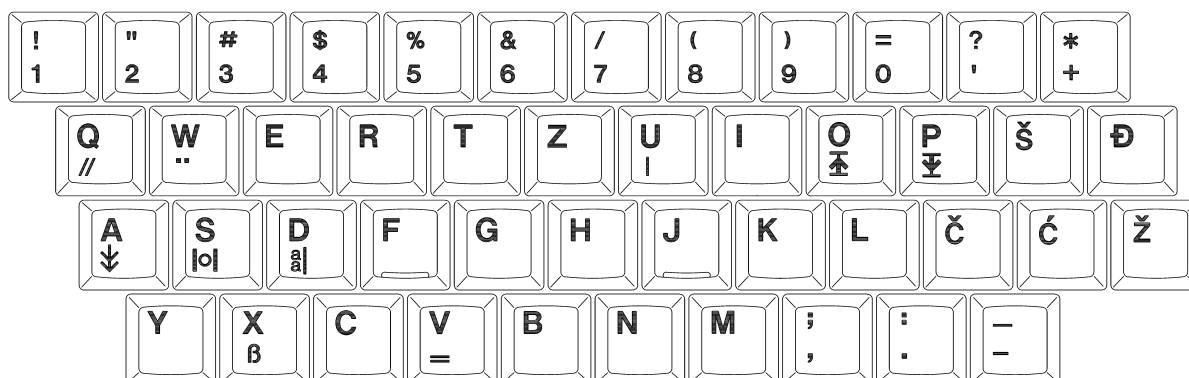
FU-3



MODEL AX410,100/GX100 51V-211-94X

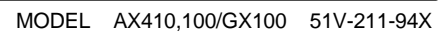
13.7B . CHARACTER KEYS/YUG.LATIN (YUG.LATIN)

CU-24



MODEL AX410,100/GX100 51V-211-94X

FU-3

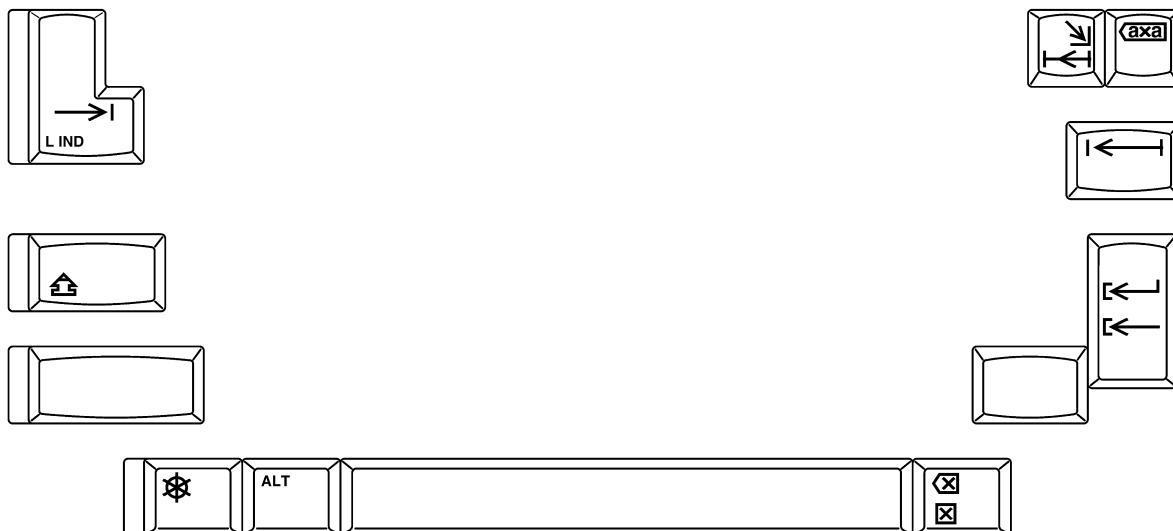


CU-24



13.9A . FUNCTION KEYS/POLISH (ISO EUROPE)

FU-3



MODEL AX410,100/GX100 51V-211-94X

13.9B . CHARACTER KEYS/POLISH (POLISH&POLISH2)

CU-26/27



MODEL AX410,100/GX100 51V-211-94X

FU-3



CU-28

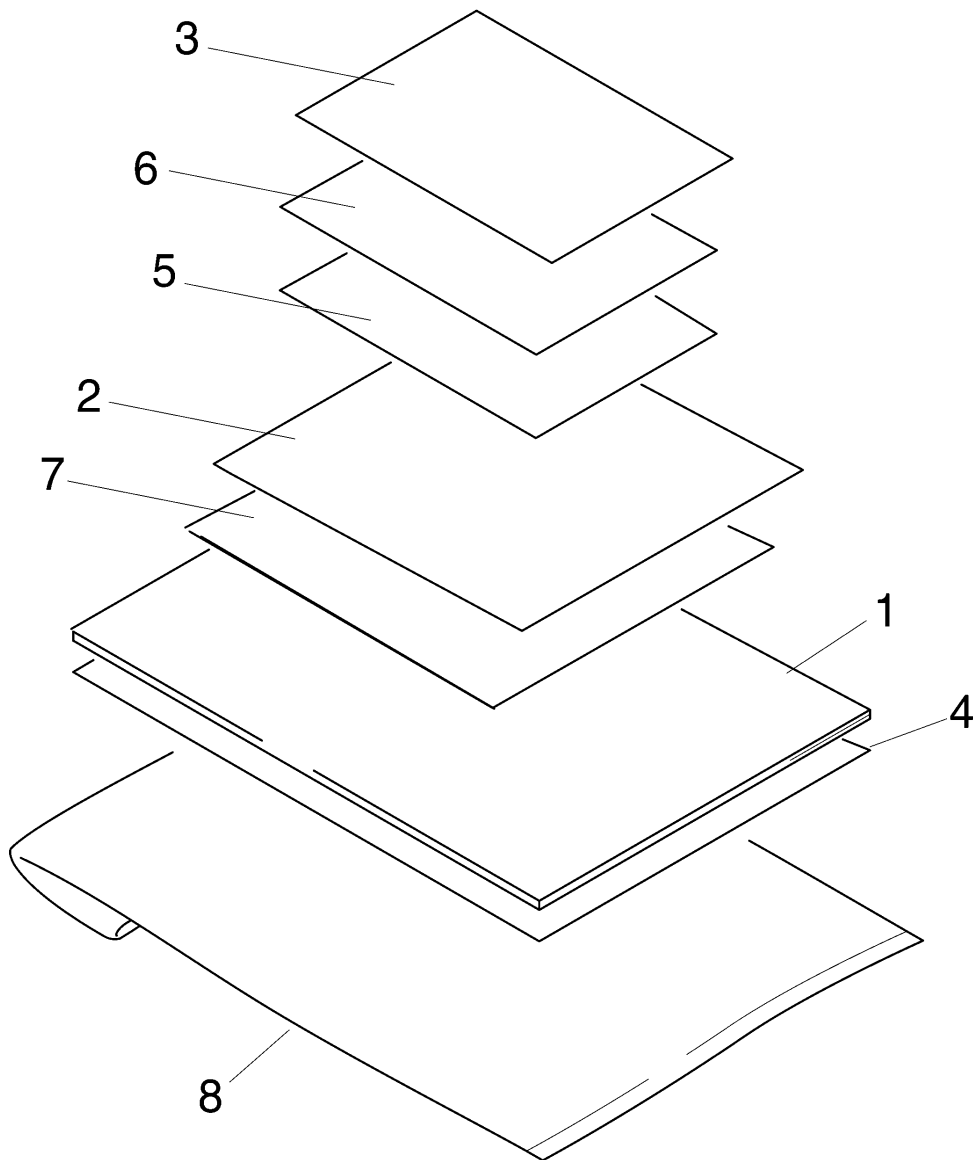


14 . KBCUFUUNITLIST

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
FU-1	UC6884119	1	F KEY ASSY,ISO USA.ENG (SP) MARK	
FU-2	UC6884110	1	F KEY ASSY,ISO USA.ENG (SP) RS-150	
FU-3	UC6907119	1	F KEY ASSY,ISO USA.ENG (SP)	
FU-6	UC9636119	1	F KEY ASSY,ISO GERMAN.E (SP)	
FU-7	UC9643119	1	F KEY ASSY,ISO FRANCE (SP)	
FU-8	UC9647119	1	F KEY ASSY,ISO DUTCH (SP)	
CU-1	UC9635119	1	KEY ASSY, GERMAN (SP)	
CU-2	UC9639119	1	KEY ASSY, GBR,ENG (SP)	
CU-3	UC9642119	1	KEY ASSY,FRENCH (SP)	
CU-4	UC6883119	1	KEY ASSY,RUSSIAN (SP)	
CU-5	UC8083110	1	KEY ASSY,RUSSIAN CBM (SP)	
CU-6	UC6886119	1	KEY ASSY,TURKISH (SP)	
CU-7	UC6888119	1	KEY ASSY,ZAF (SP)	
CU-8	UC9646119	1	KEY ASSY,DUTCH (SP)	
CU-10	UC6895119	1	KEY ASSY,DANISH (SP)	
CU-11	UC6897119	1	KEY ASSY,SWEDISH (SP)	
CU-12	UC6899119	1	KEY ASSY,LATIN/GREEK (SP)	
CU-14	UC6903119	1	KEY ASSY,ITALIAN (SP)	
CU-30	UC8975119	1	KEY ASSY,BELGIAN (SP)AX410	
CU-15	UC6905119	1	KEY ASSY,BELGIAN.FRENCH (SP)GX100,AX100	
CU-16	UC6909119	1	KEY ASSY,FINNISH (SP)	
CU-17	UC6911119	1	KEY ASSY,PORTUGUESE (SP)	
CU-18	UC6987119	1	KEY ASSY,RUMANIAN (SP)	
CU-19	UC6989119	1	KEY ASSY,ESTONIAN (SP)	
CU-20	UC6913119	1	KEY ASSY,NORWEGIAN (SP)	
CU-21	UC6915119	1	KEY ASSY,ICELANDIC (SP)	
CU-29	UC9650119	1	KEY ASSY,LETTIC (SP)	
FU-4	UC6891119	1	F KEY ASSY, ISO EUROPE (SP)MARK	
FU-5	UC6893119	1	F KEY ASSY, ISO EUROPE (SP)	
CU-9	UC6890119	1	KEY ASSY,CHE.G/F (SP)	
CU-13	UC6901119	1	KEY ASSY,HUNGARIAN (SP)	
CU-22	UC6917119	1	KEY ASSY,ESP.SPANISH (SP)	
CU-23	UC6991119	1	KEY ASSY,BULGARIAN (SP)	
CU-24	UC6919119	1	KEY ASSY,YUG/LATIN (SP)	
CU-25	UC6921119	1	KEY ASSY,CZECH (SP)	
CU-26	UC6923119	1	KEY ASSY,POLISH (SP)	
CU-27	UC6923110	1	KEY ASSY,POLISH2 (SP)	
CU-28	UC6925119	1	KEY ASSY,YUG/CYRIL (SP)	

MODEL AX410,100/GX100 51V-211-940

15 . PRINTED MATTERS

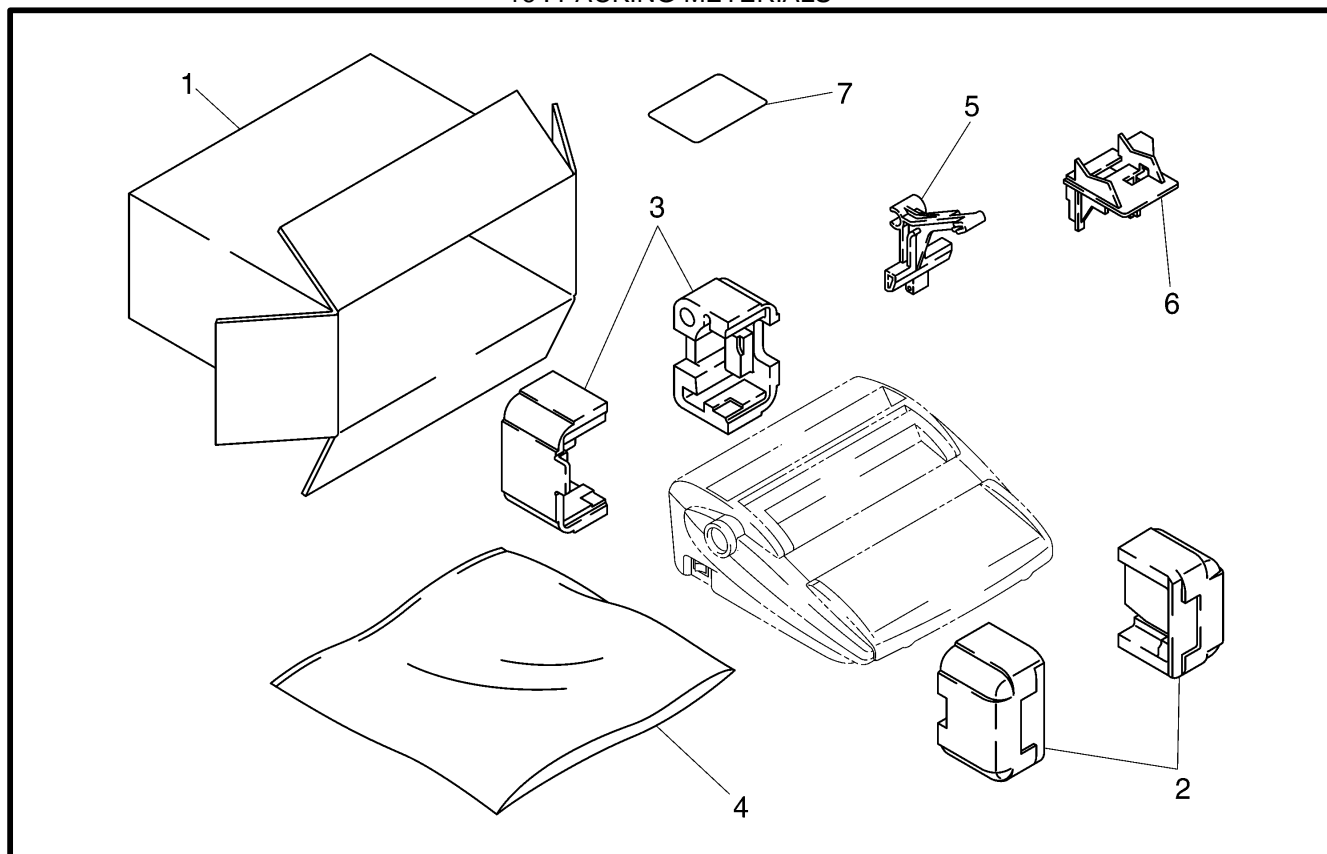


15 .PRINTED MATTERS

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
1	591011190	1	USER'S MANUAL PL100 POLISH	
1	591011191	1	USER'S MANUAL RS150 RUSSIAN	
1	591021119	1	USER'S MANUAL ITALIAN	
1	591021130	1	USER'S MANUAL POLISH	
1	591021131	1	USER'S MANUAL YUG	
1	591021132	1	USER'S MANUAL HUNGALIAN	
1	591021133	1	USER'S MANUAL CZECH	
1	591021140	1	USER'S MANUAL GBR ENGLISH AX100	
1	591021141	1	USER'S MANUAL GERMAN AX100 (AUT/DEU)	
1	591021142	1	USER'S MANUAL GERMAN2 AX100	
1	591021143	1	USER'S MANUAL FRENCH1 AX100	
1	591021144	1	USER'S MANUAL FRENCH2 AX100 (CHE/FRE.BEL)	
1	591021145	1	USER'S MANUAL DUTCH1 AX100	
1	591021146	1	USER'S MANUAL DUTCH2 AX100	
1	591021147	1	USER'S MANUAL SPANISH AX100	
1	591021148	1	USER'S MANUAL ITALIAN AX100	
1	591021149	1	USER'S MANUAL SWEDISH AX100	
1	591021150	1	USER'S MANUAL NORWEGIAN AX100	
1	591021151	1	USER'S MANUAL DUTCH BRO30	
1	591021160	1	USER'S MANUAL GBR.ENGLISH	
1	591021161	1	USER'S MANUAL GERMAN1	
1	591021162	1	USER'S MANUAL GERMAN2(CHE/GER)	
1	591021163	1	USER'S MANUAL FRENCH1	
1	591021164	1	USER'S MANUAL FRENCH2 (CHE/FRE,BEL)	
1	591021165	1	USER'S MANUAL DUTCH1	
1	591021166	1	USER'S MANUAL DUTCH2 (BEL,DUT)	
1	591021167	1	USER'S MANUAL SPANISH	
1	591021168	1	USER'S MANUAL GERMAN (NOBRO)	
1	591021169	1	USER'S MANUAL FRENCH (NOBRO)	
1	591021170	1	USER'S MANUAL ITALIAN (NOBRO)	
1	591021179	1	USER'S MANUAL RUSSIAN	
1	591021180	1	USER'S MANUAL ESTONIAN	
1	591021181	1	USER'S MANUAL RUMANIAN	
1	591021182	1	USER'S MANUAL BULGARIAN	
1	UC9804001	1	USER'S MANUAL LATVIA	
2	591119082	1	WARRANTY CARD, GBR.ENGLISH	
2	UA6869001	1	WARRANTY CARD, POLISH (DEU)	
3	UA6870001	1	CARE LABEL, POLISH (DEU/NLD)	
3	591204080	1	CARE LABEL, GERMANY(AUT/DEU/GRC)	
4	UF5930001	1	PAN EURO WARRANTY LEAFLET	
5	U08788001	1	MADE IN U.K. LABEL(GBR)	
6	UC4440001	1	GUARANTEE LABEL(FRA)	
7	593660089	1	DAISY WHEEL LEAFLET, GERMAN	
8	U63958001	1	BAG, 230X310 H	

MODEL AX410,100/GX100 51V-211-920

16 . PACKING METEIRALS



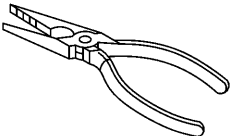
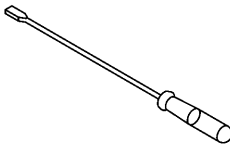
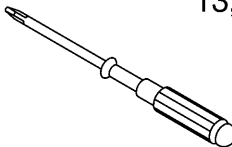
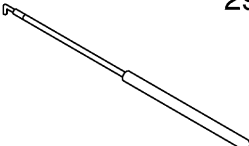
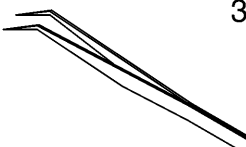
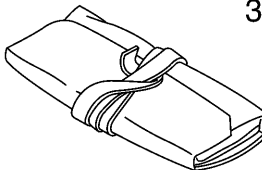
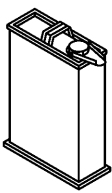
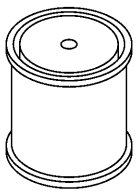
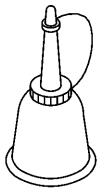
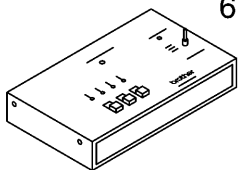
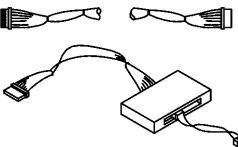

MODEL AX410,100/GX100 51V-211-930

16 . PACKING MATERIALS

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARKS
1	U62707054	1	CARTON AX100 BROWN	
1	U62709054	1	CARTON BRO30 BROWN	
1	U62674054	1	CARTON AX410 BROWN	
1	U62590083	1	CARTON CBM	
1	UR0156001	1	CARTON NOBRO BROWN	
2	U62439000	1	STYROFOAM PAD UPPER	
3	U62440000	1	STYROFOAM PAD LOWER	
4	561141001	1	PERFORATED BAG	
5	U62441001	1	CARRIAGE STOPPER	
6	U62462001	1	RIBBON CASSETTE STOPPER	
7	UC9151001	1	NAME LABEL, GX100	
7	UC9152001	1	NAME LABEL, AX400	
7	UC7826001	2	MODEL NAME LABEL, CBM PL100	
7	UC7827001	2	MODEL NAME LABEL, CBM RS150	

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17 . ADJUSTMENT TOOLS

 1	 11	 13,14
 29	 31	 32
 42C	 43A,B, ,D	 44
 67A	 104	 163

17. ADJUSTING TOOLS

[illegible]

MODEL AX-410 ,100/GX100 51V-211-99A

brother®

March. 2000
51V022BE1
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